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(12) **United States Patent**
Lambert et al.

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(54) **BULLET TRAP**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 996 days.

This patent is subject to a terminal disclaimer.

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Primary Examiner—Mark S Graham

(74) *Attorney, Agent, or Firm*—Bateman IP Law Group

(57) **ABSTRACT**

A bullet trap is disclosed which is formed without intervening sidewalls to enable cross-shooting and the like with reduced risk or ricochet or damage to the bullet trap. Furthermore, the bullet trap can be configured in a variety of ways to eliminate the need for facing plates while providing a removable attachment mechanism, to enable repair on the trap, to reduce bullet adhesion to the trap and to provide improved containment of lead and improved access to the trap.

49 Claims, 19 Drawing Sheets

(21) Appl. No.: **11/494,788**

(22) Filed: **Jul. 26, 2006**

Related U.S. Application Data

(63) Continuation-in-part of application No. 10/317,025, filed on Dec. 11, 2002, now Pat. No. 7,194,944.

(60) Provisional application No. 60/340,201, filed on Dec. 12, 2001.

(51) **Int. Cl.**
F41J 13/00 (2009.01)

(52) **U.S. Cl.** **273/410**

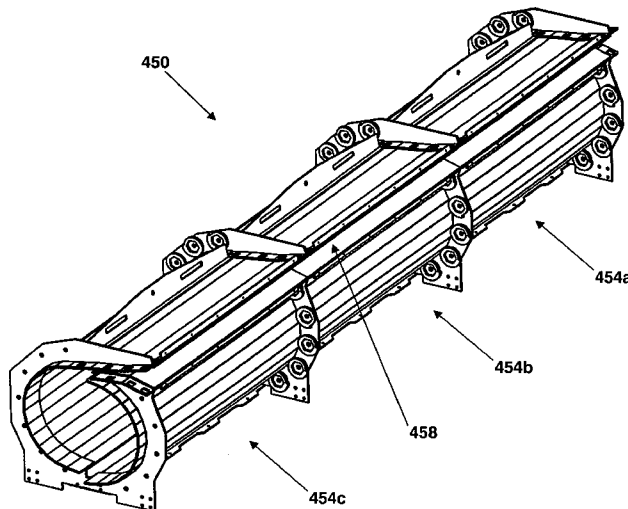
(58) **Field of Classification Search** 273/403,
273/404, 407, 408, 410

See application file for complete search history.

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Exhibit A: cross sectional view of a bullet trap designed and manufactured by Action Target.
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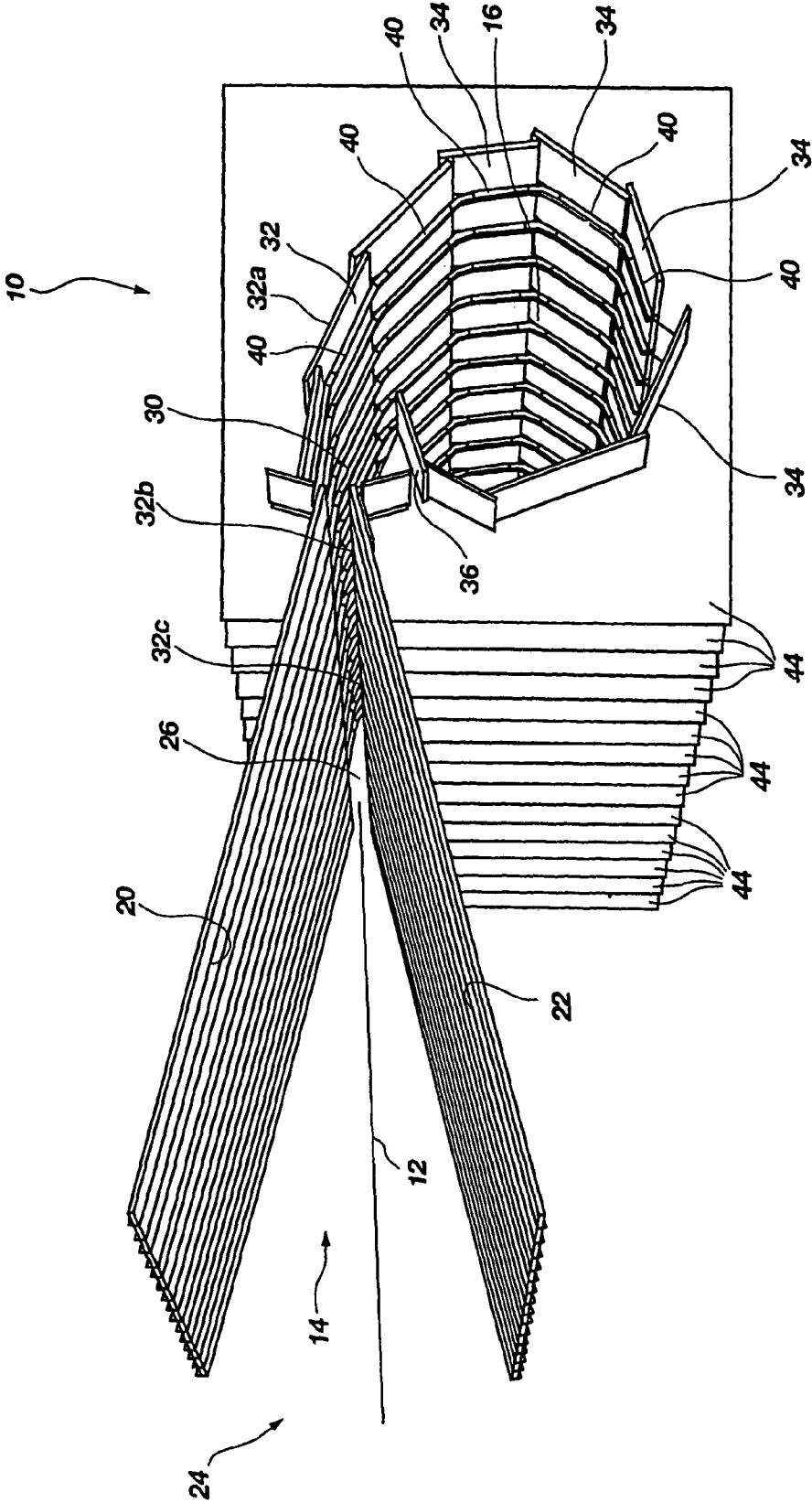


FIG. 1

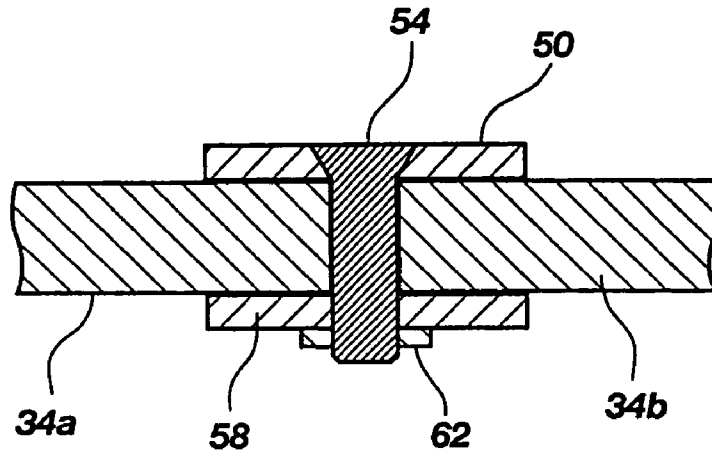


FIG. 2

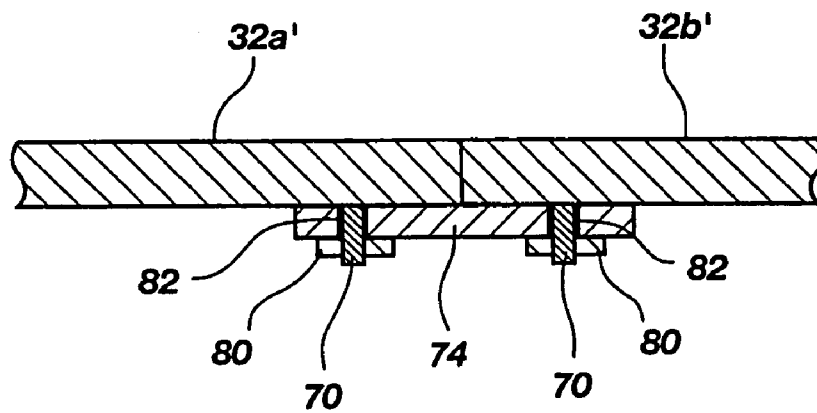


FIG. 2A

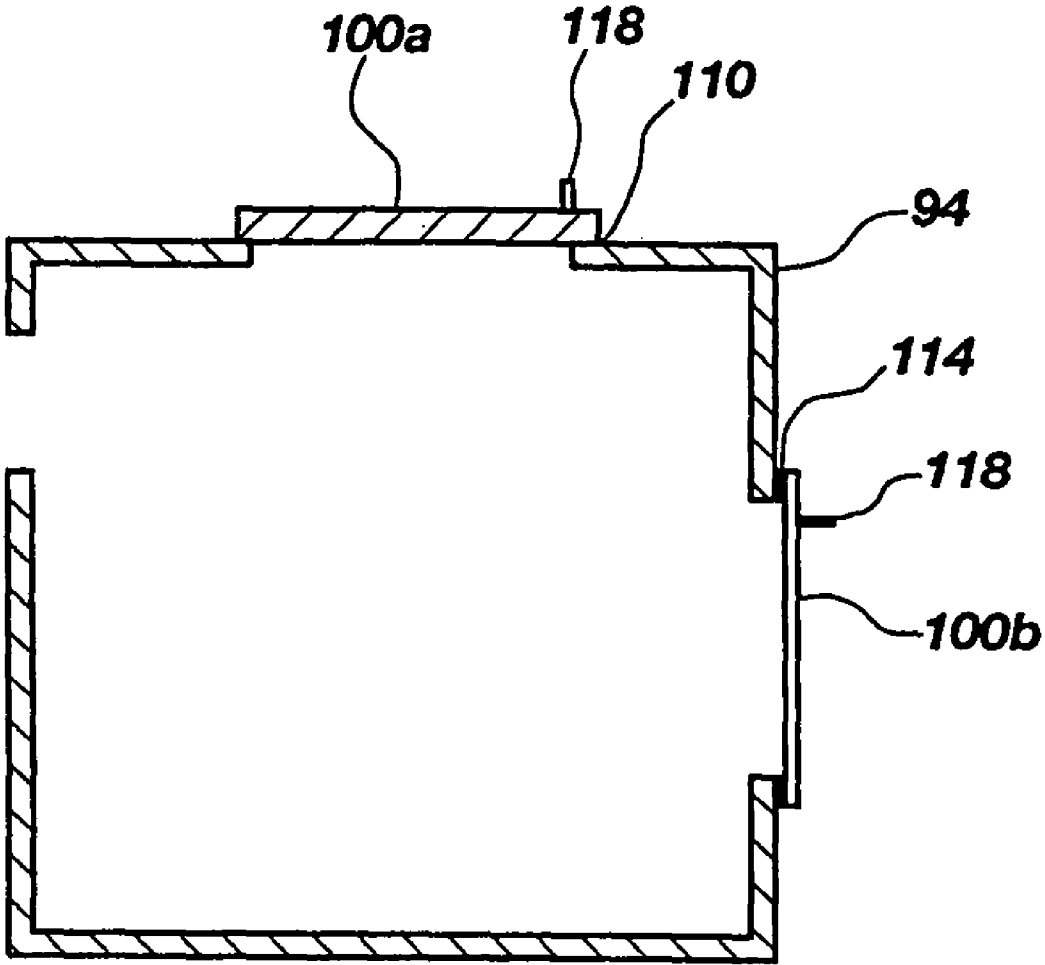


FIG. 3A

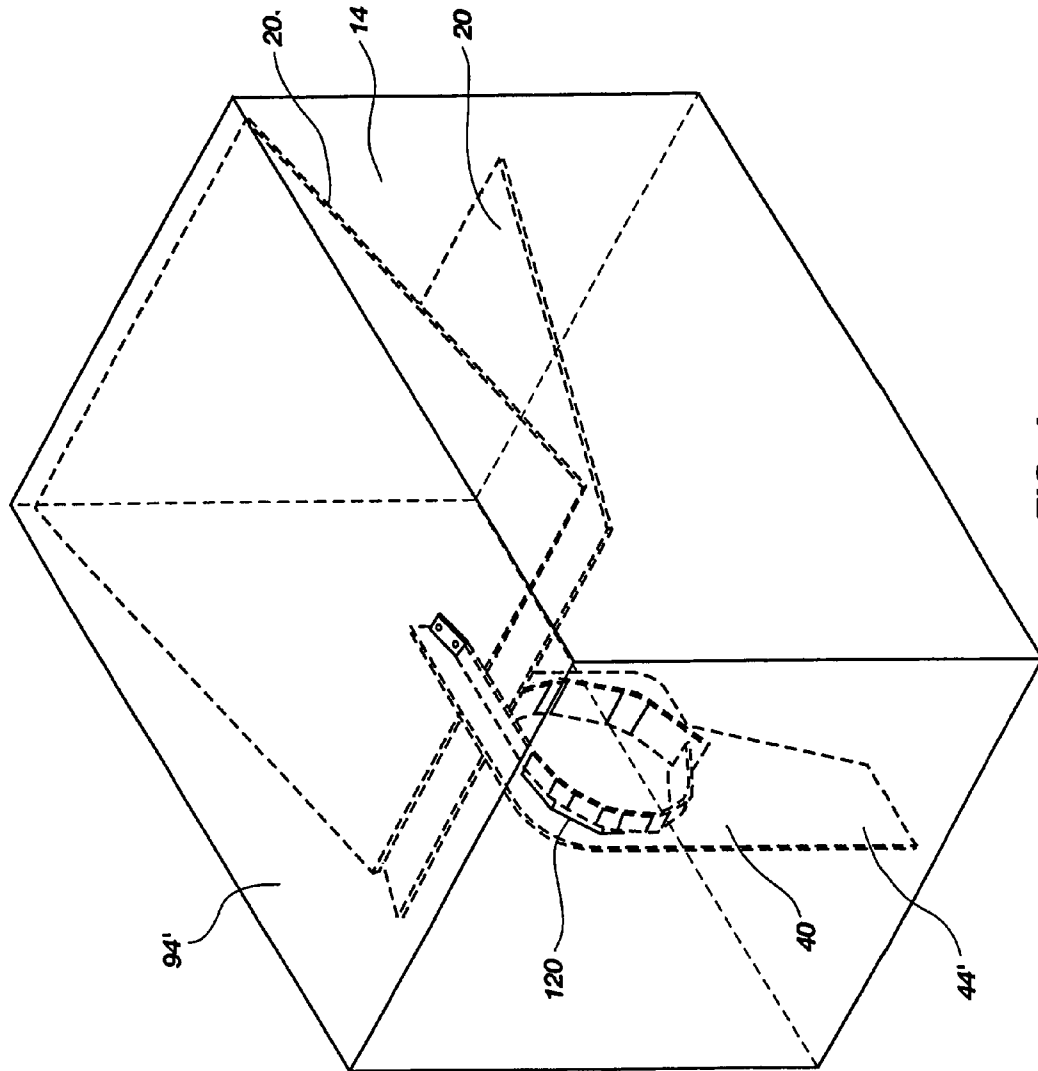


FIG. 4

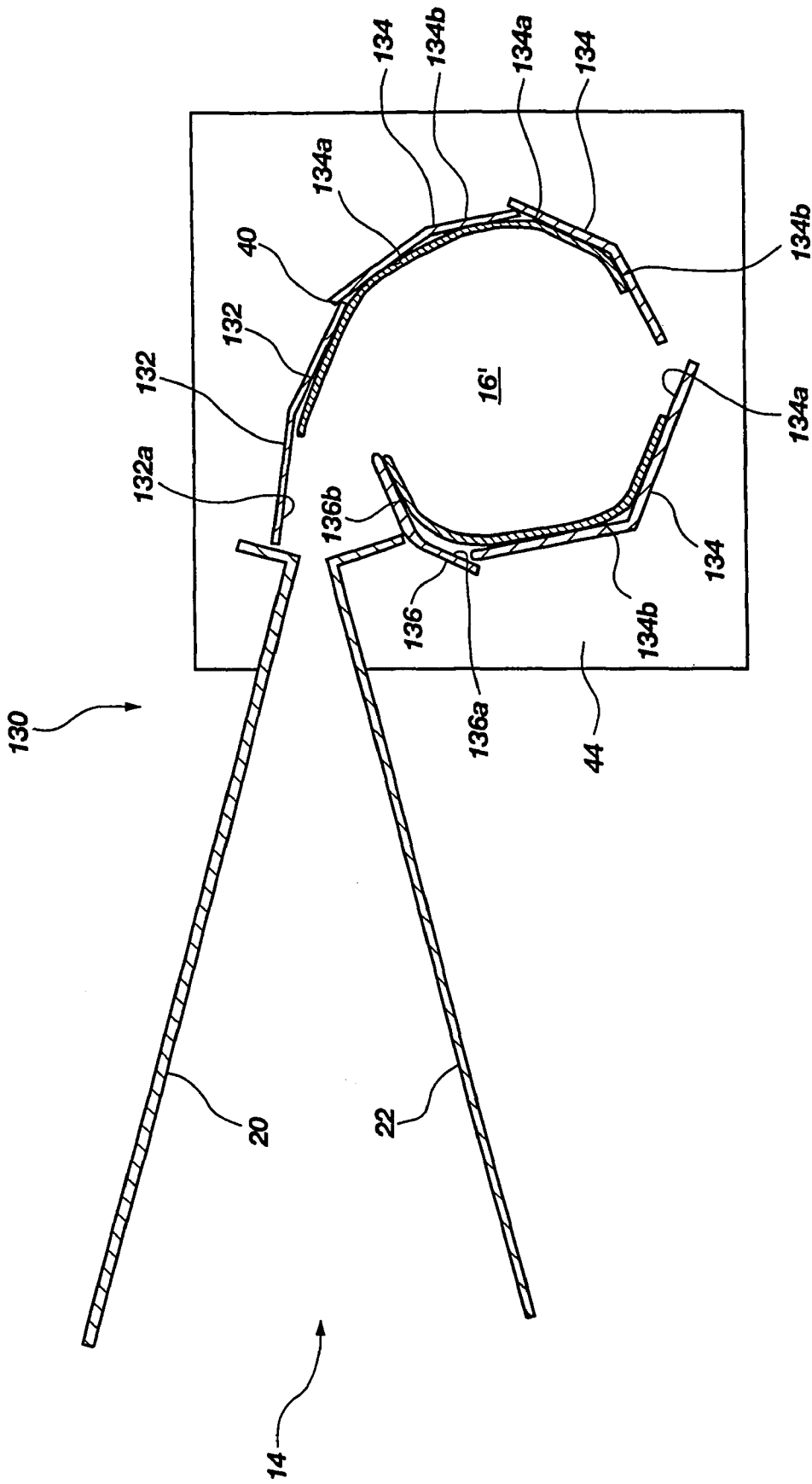


FIG. 5

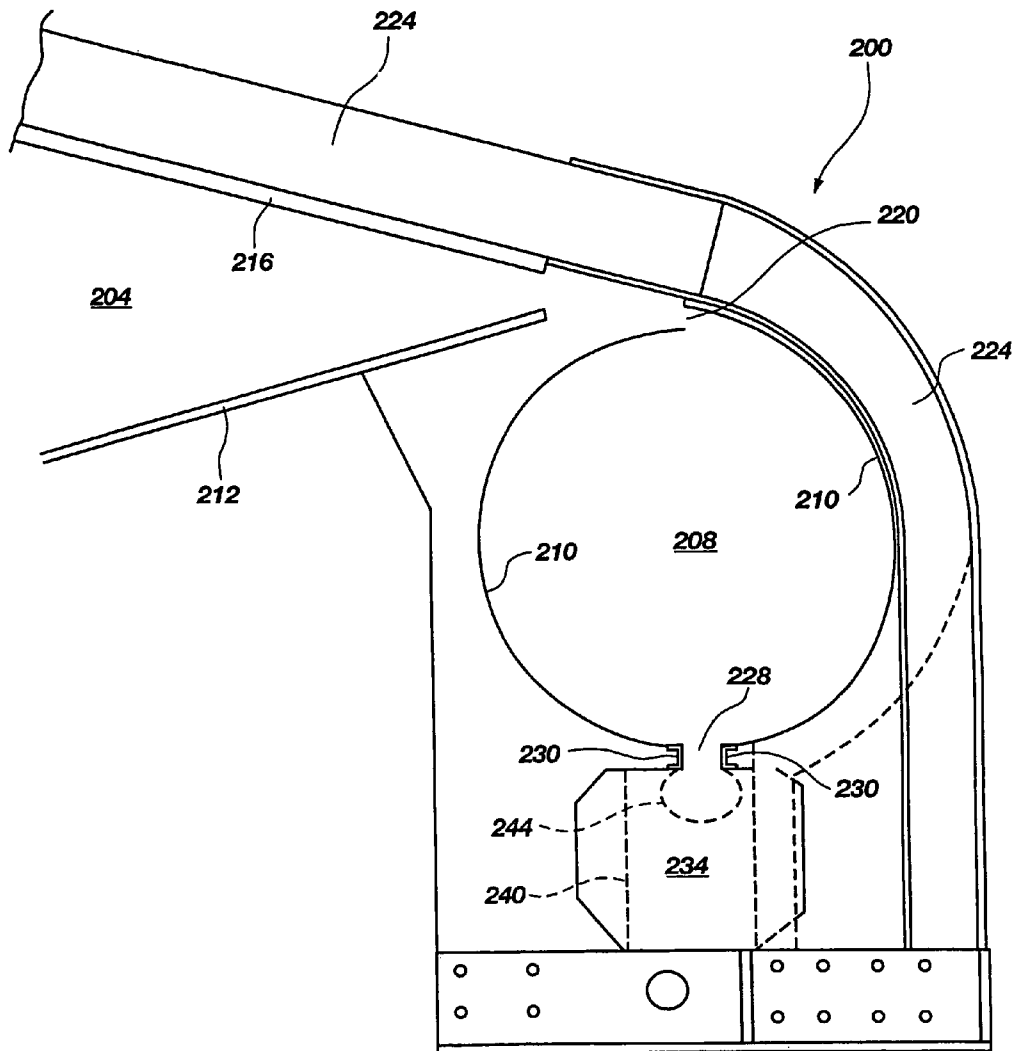


FIG. 6

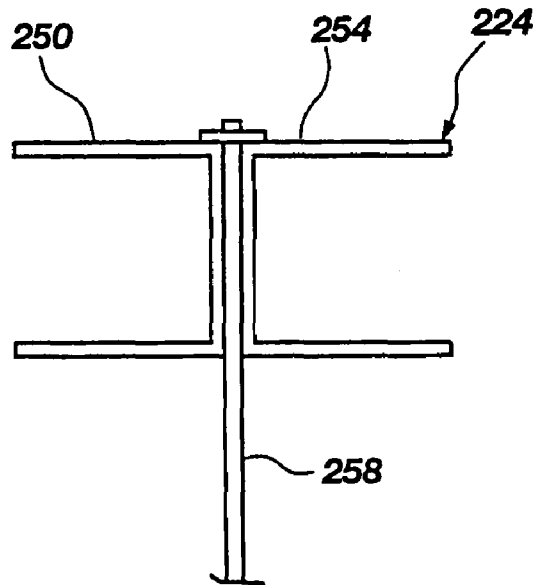


FIG. 6A

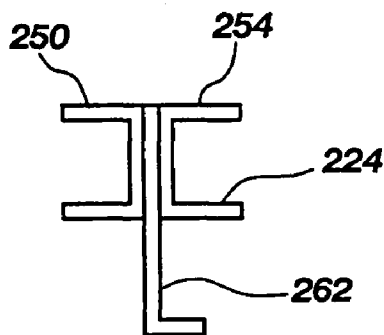


FIG. 6B

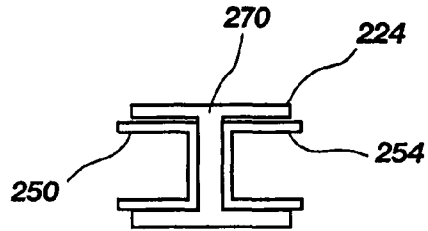


FIG. 6C

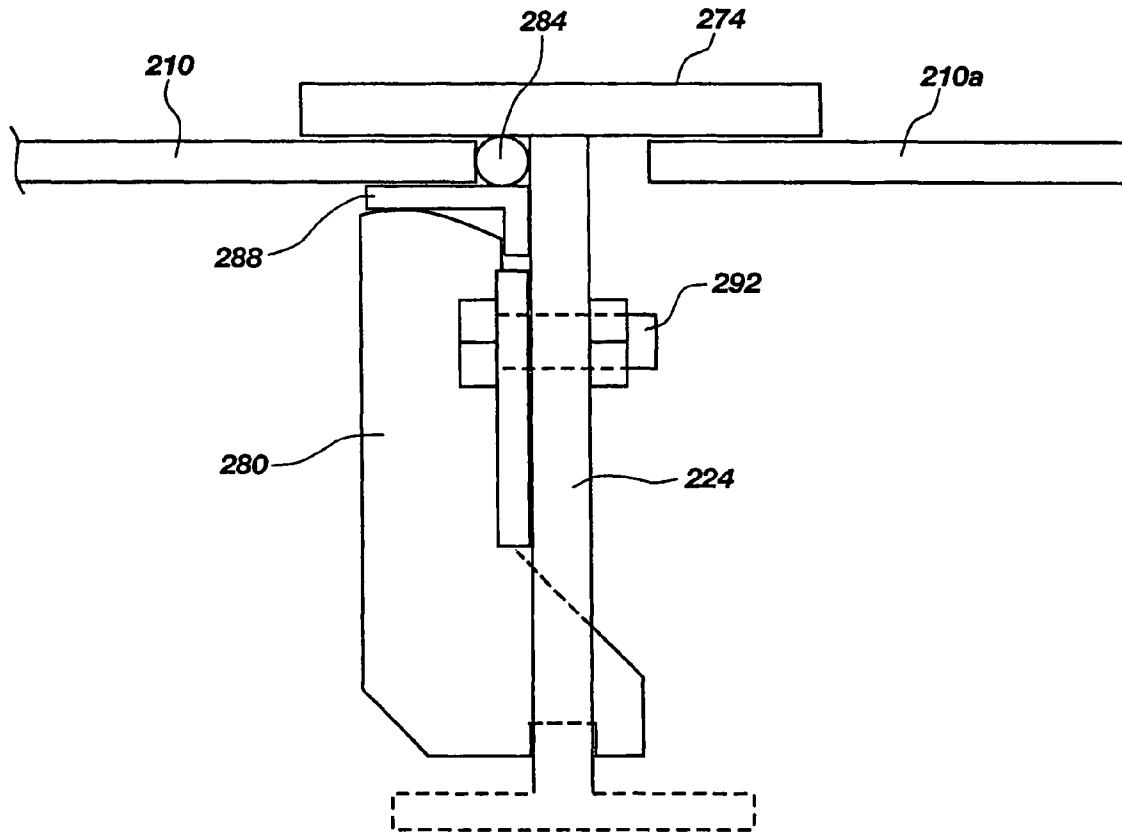


FIG. 7

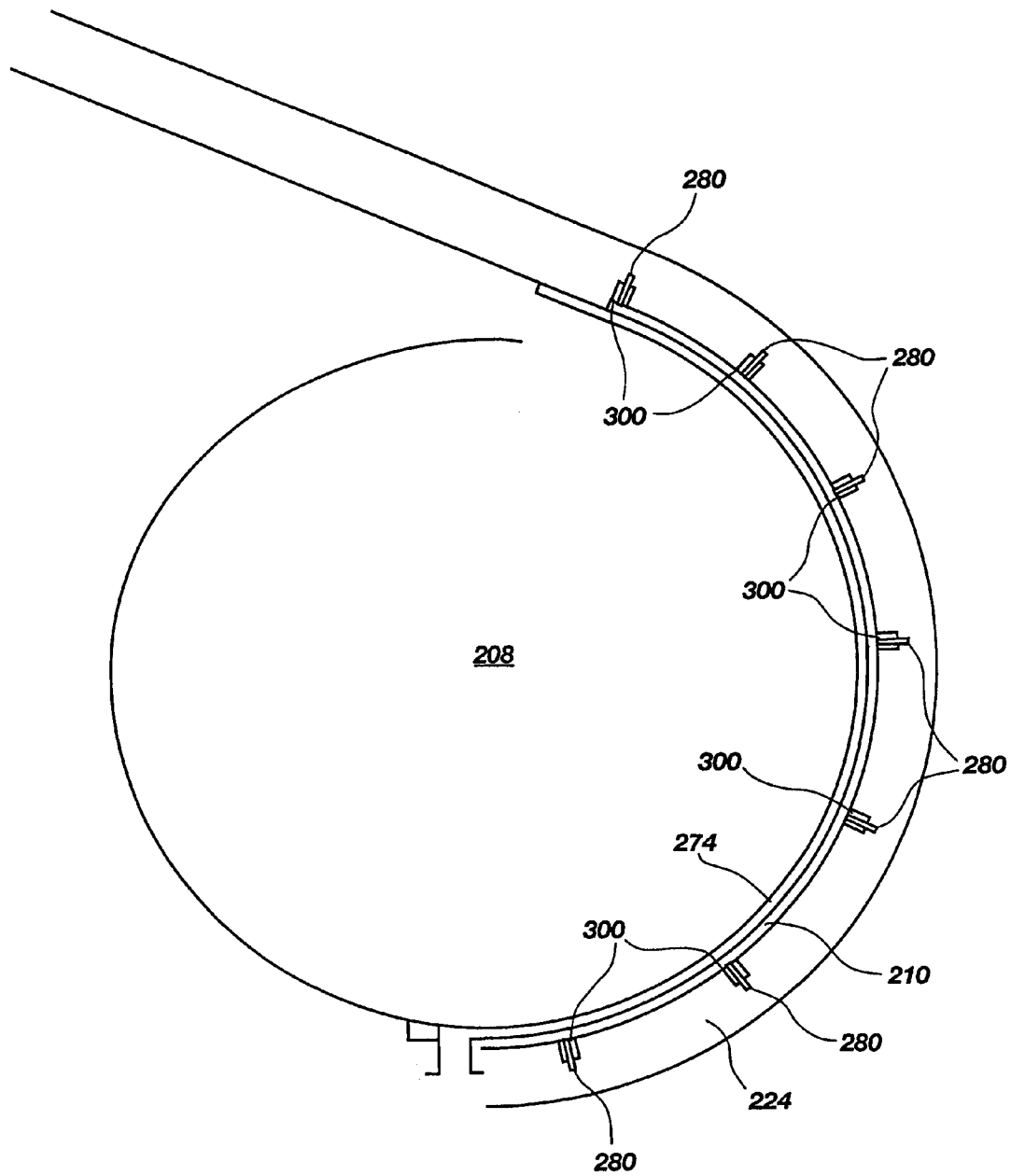


FIG. 7A

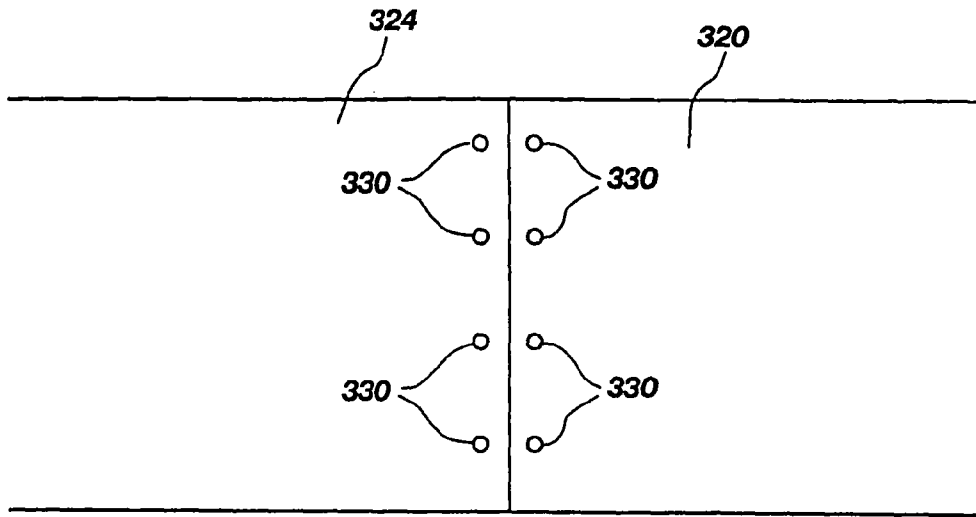


FIG. 8

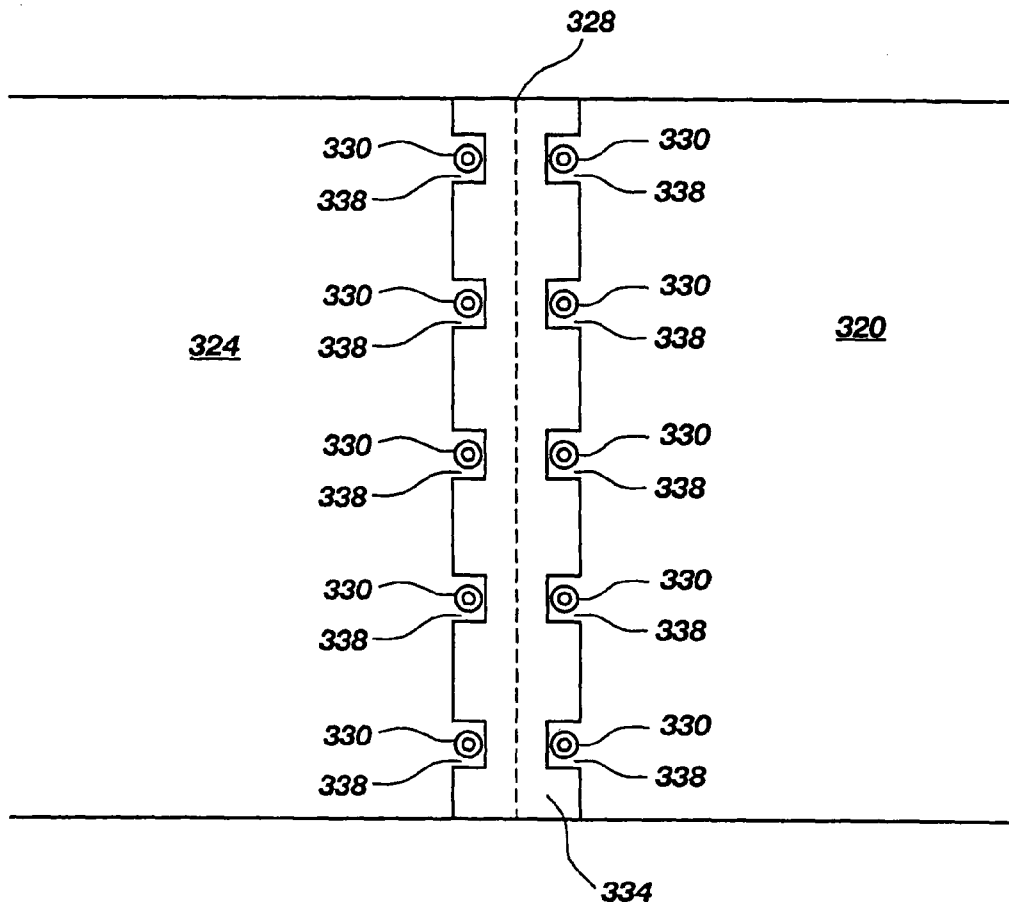


FIG. 8A

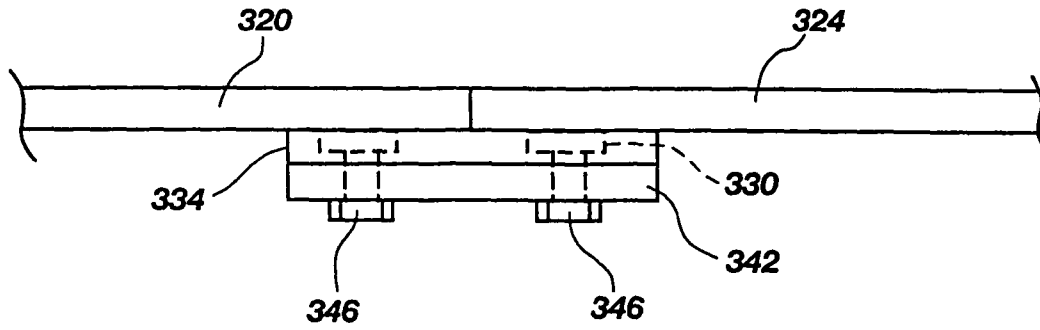


FIG. 8B

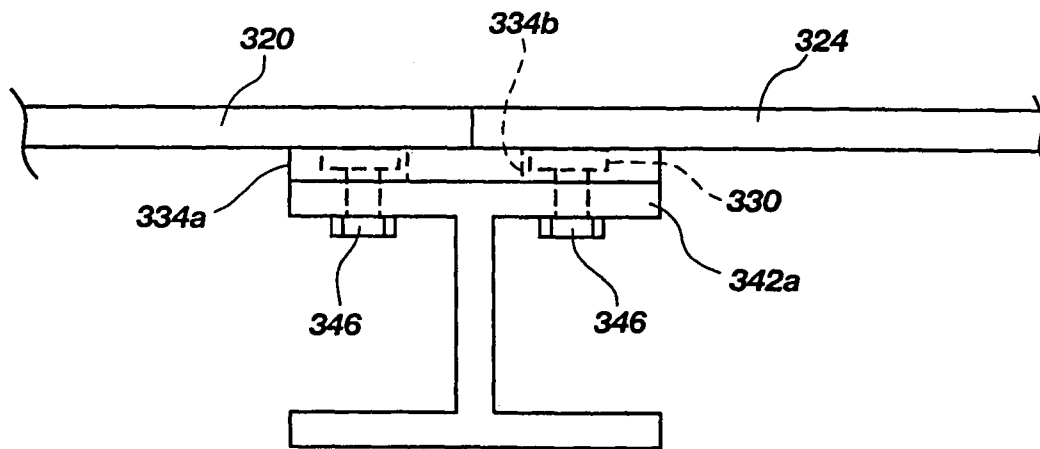


FIG. 8C

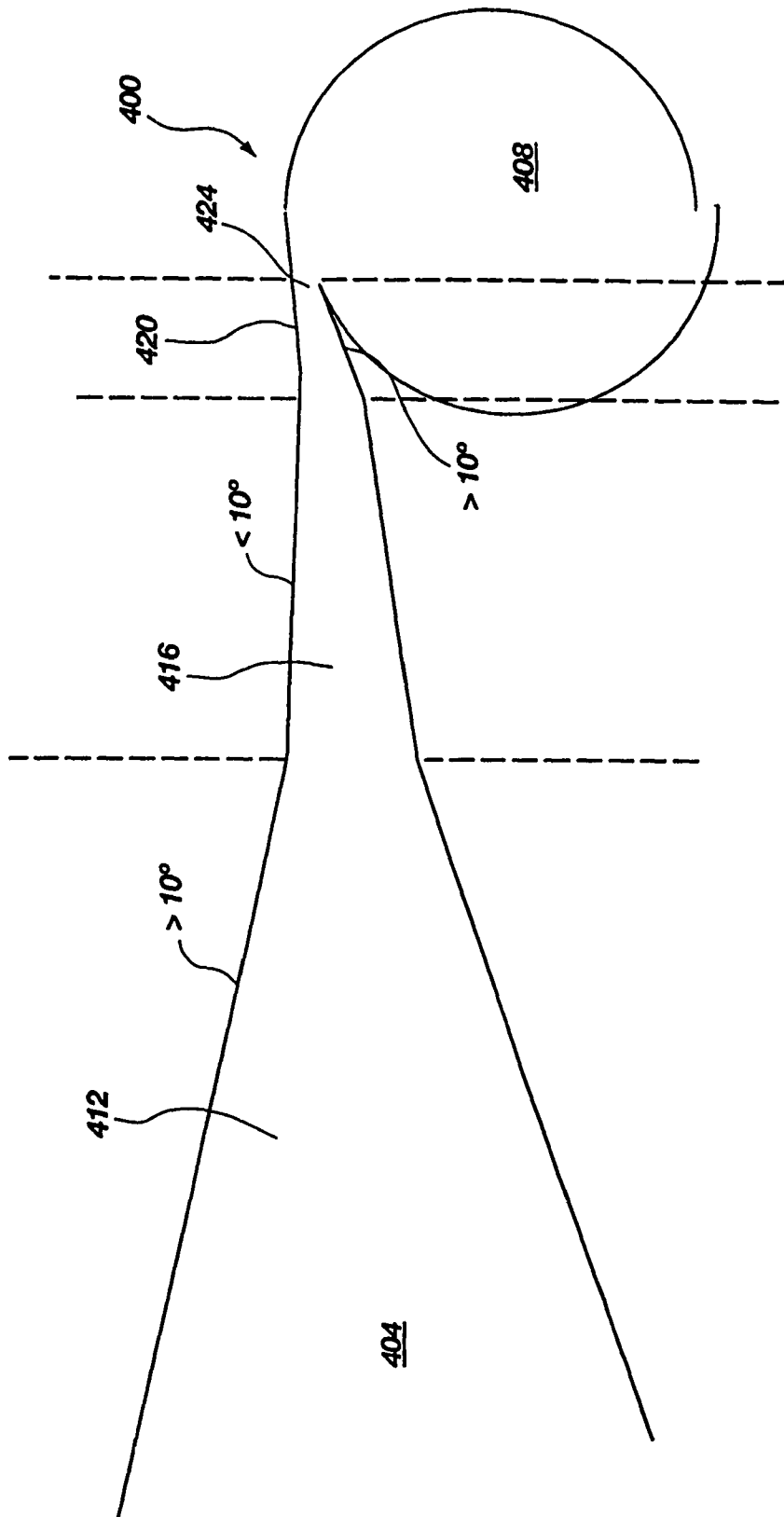


FIG. 9

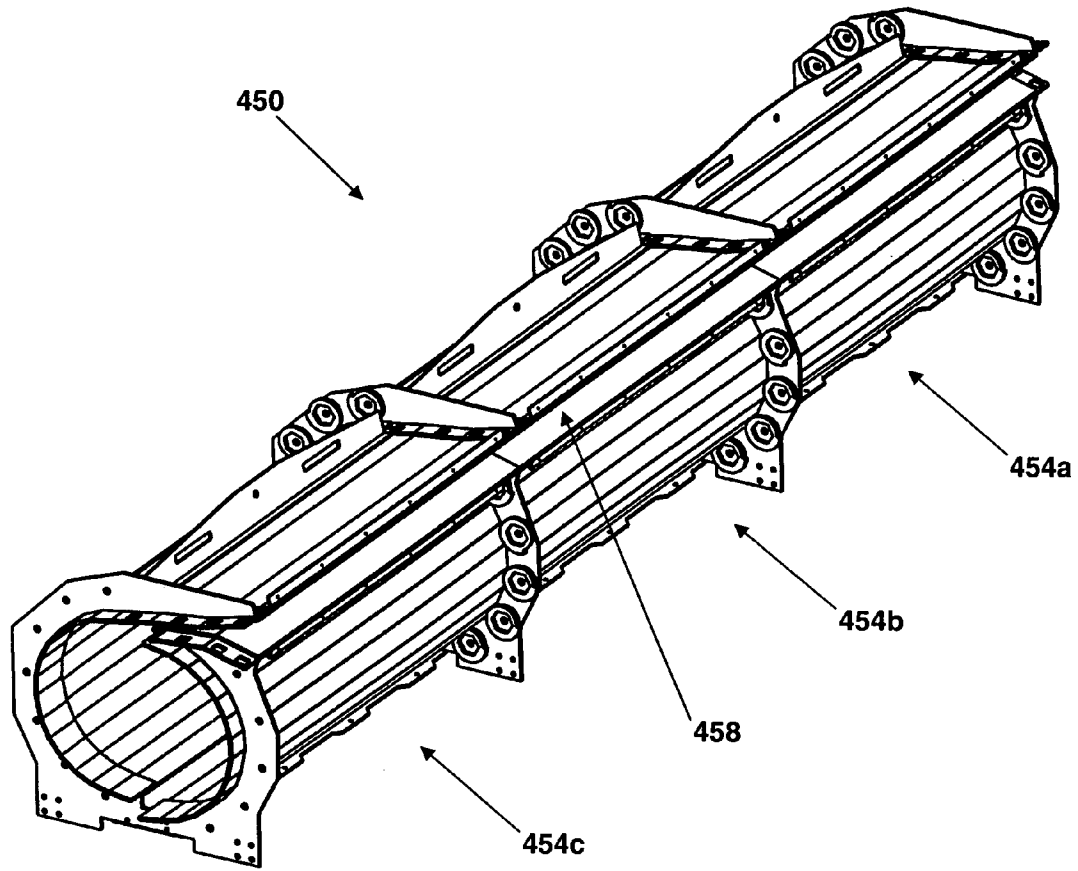


FIG. 10

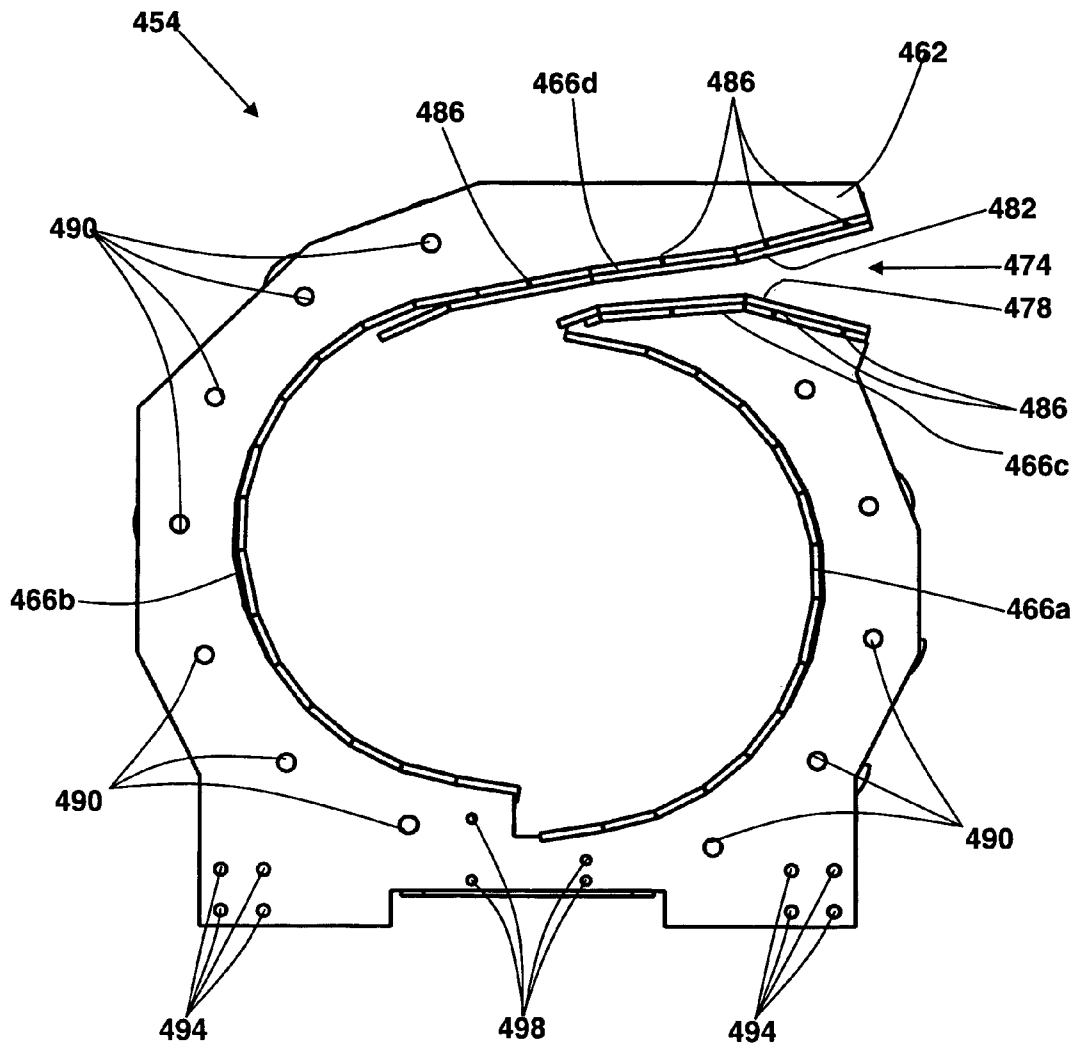


FIG. 11

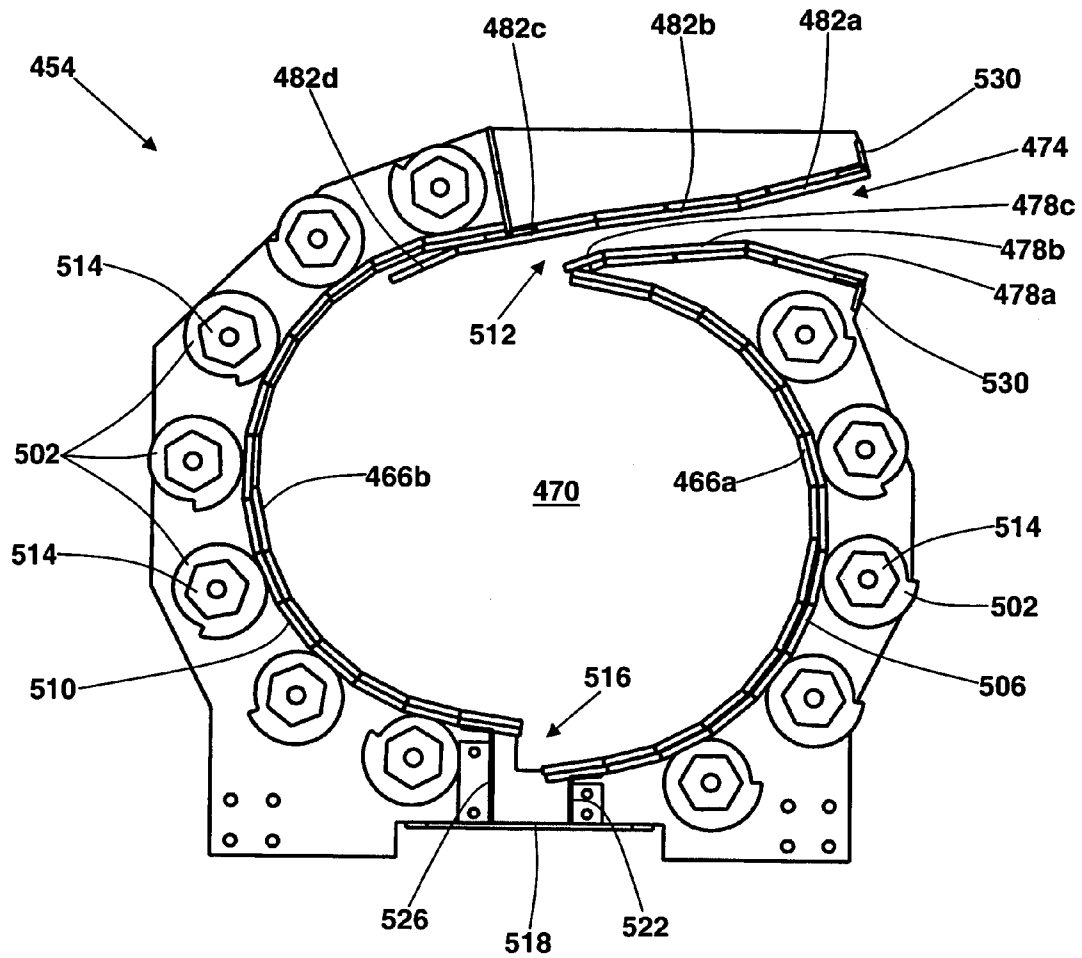


FIG. 12

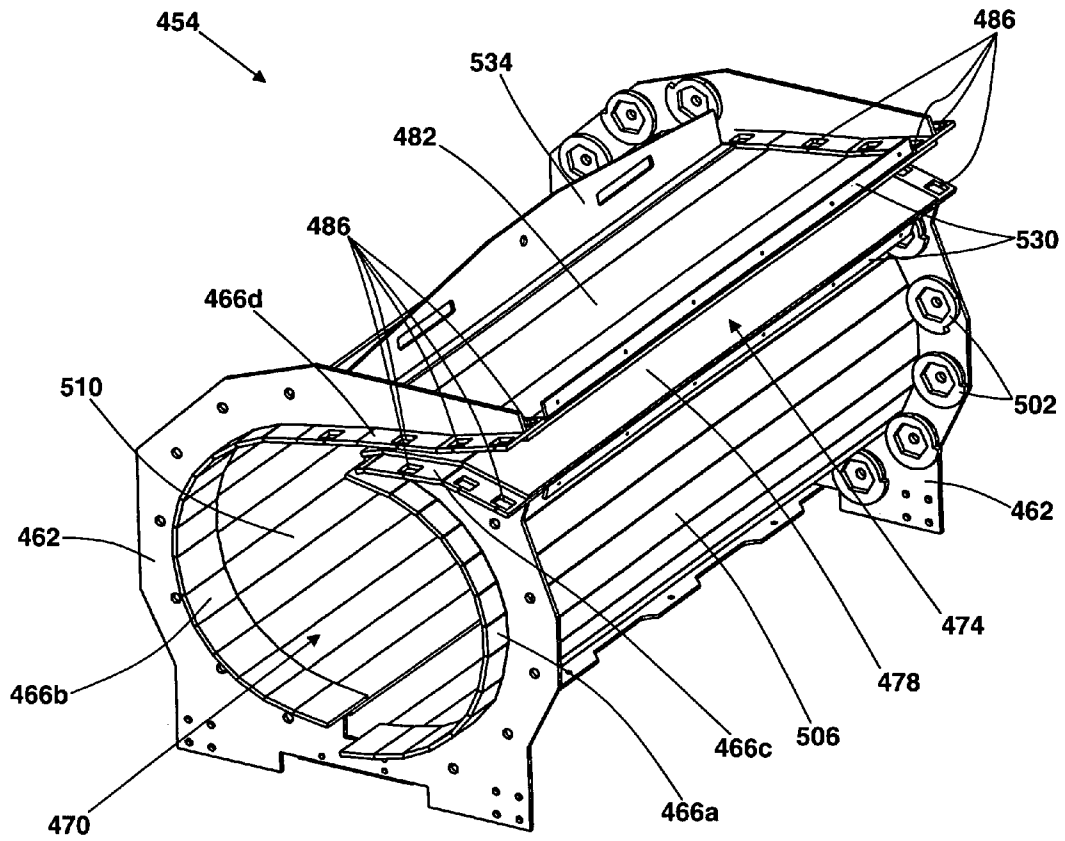


FIG. 13

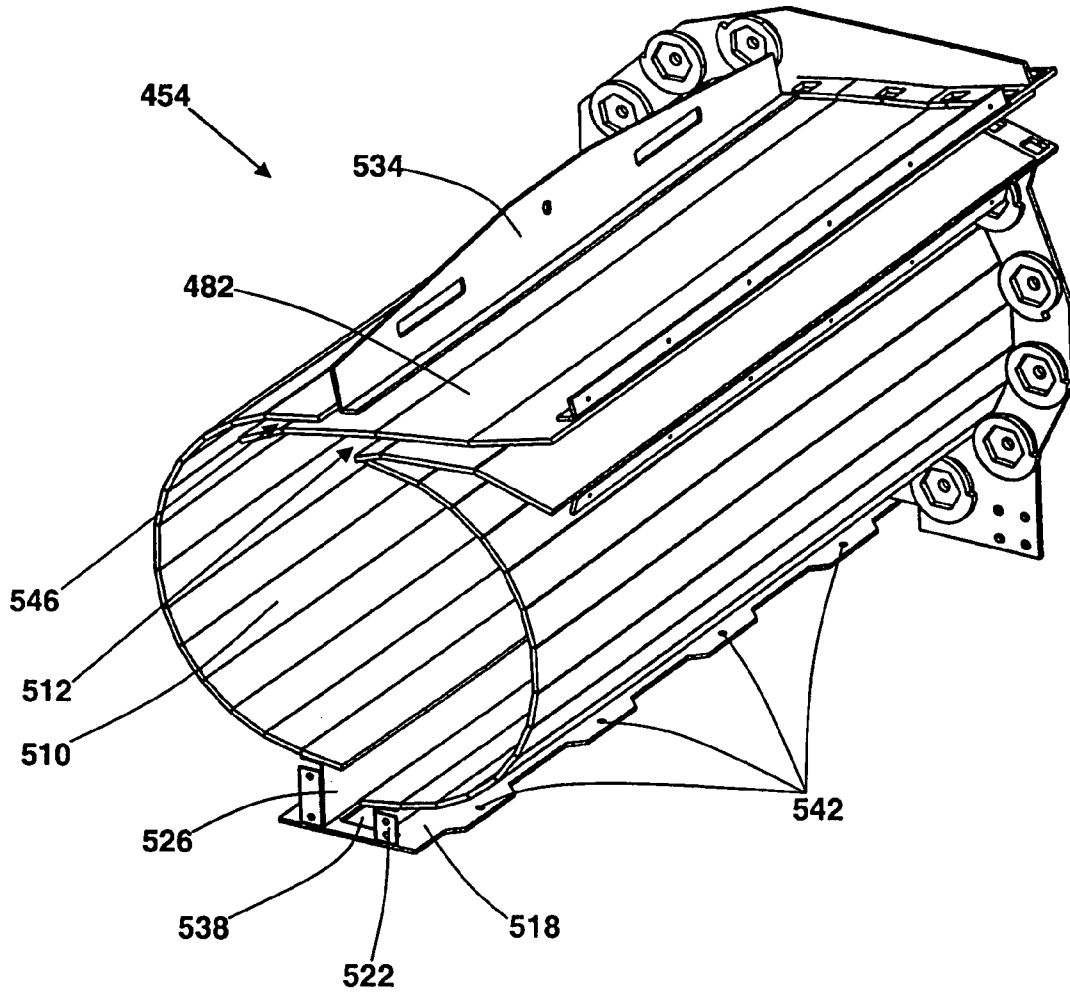


FIG. 14

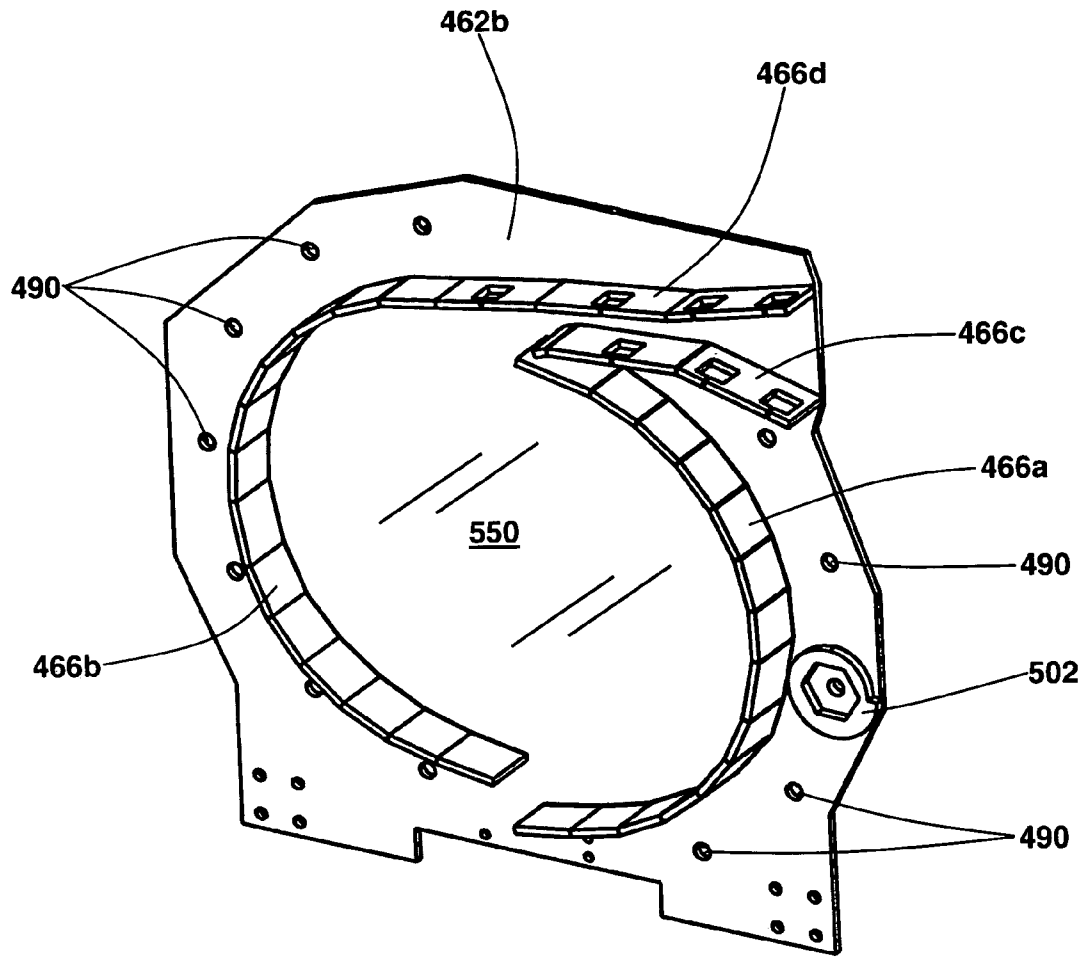


FIG. 15

BULLET TRAP

RELATED APPLICATIONS

The present application is a continuation-in-part of U.S. patent application Ser. No. 10/317,025, filed Dec. 11, 2002 now U.S. Pat. No. 7,194,944, which is incorporated herein by reference in its entirety, and which claims the benefit of U.S. Provisional Patent Application No. 60/340,201, filed Dec. 12, 2001, which is incorporated herein by reference.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a bullet trap for receiving projectiles fired at the bullet trap and for containing the projectiles. More particularly, the present invention relates to a system which allows cross-firing of bullets with much less risk of ricochets and damage to the trap, and to a system which allows bullet traps to be constructed less expensively and repaired more easily.

2. State of the Art

In order to maintain their proficiency with various types of firearms, law enforcement officers and others routinely engage in target practice. For many years, target practice was conducted in environments in which there was little concern for recovering the bullets. Firing ranges commonly used a large mound of dirt to decelerate the bullet after it had passed through the target. Such a system was generally safe, in that the dirt was effective in stopping the bullet and preventing injuries. (While the most common projectile at a firing range is a bullet, other projectiles, such as shot, can also be present. Thus, as used herein, projectiles includes bullets and vice versa.)

More recently, considerable concern has been raised about the lead contained in the bullet. Though the bullet fired into the mound of dirt was safely contained from the point of being a moving projectile with a significant amount of inertial momentum, the lead in the bullet was free to escape into the environment. For example, when a mound containing a number of bullets became wet, lead could leach into surrounding soil and even the groundwater. When a range was used frequently, a considerable amount of lead could be released into the environment, thereby injuring wildlife and contaminating groundwater supplies.

Partially due to these concerns, firing ranges increasingly turned to the use of bullet containment chambers to capture fired bullets and fragments thereof. The bullets may be recycled or otherwise disposed of in accordance with environmental regulations, thereby significantly reducing the risks of lead escaping into the environment.

Bullet containment chambers typically include an opening through which the bullet enters, a deceleration mechanism for slowing the bullet to a stop, and a container mechanism for holding the bullet until it is retrieved from the containment chamber. Either end of the containment chamber includes a sidewall which limits the lateral travel of the projectile. If a projectile impacts the side wall, it may ricochet or, if a high powered round, may puncture the side wall.

One early bullet containment chamber is shown in U.S. Pat. No. 684,581 to Reichlin. The chamber had an opening over which a target was placed. The chamber sloped downwardly and inwardly to provide a rounded deceleration path. A container area was also provided at the bottom of the unit to collect bullets.

An alternate design is shown in U.S. Pat. No. 2,013,133 to Caswell. Rather than directing the bullet in a vertically circu-

lar path, the bullet stop of Caswell had the bullet travel initially in a generally horizontal circle as it decelerated. As the bullet slowed, it would drop to the bottom of the deceleration chamber where it could be retrieved.

Yet another bullet containment system is contained in U.S. Pat. No. 5,535,662 to Bateman. The containment system utilizes angled impact plates to decelerate bullets. Once the bullets had slowed sufficiently, they would fall into a canister mounted below the containment chamber.

All of the above containment systems suffer from the same common problem. Specifically, the side walls limit the ability of the bullet to travel laterally and raise the concerns discussed above with respect to ricochets and damaging the side plates when the shooter is shooting at an angle other than straight ahead.

In addition to the above, many of the prior art containment systems have problems with bullets sticking to the deceleration plates. Additionally, those which provide a containment chamber often limit the access to the chamber. If the chamber becomes damaged or needs maintenance or repair work, it is extremely difficult to access the interior of the trap.

Thus, there is a need for an improved bullet trap which allows cross-shooting with less risk of ricochets or damaged side plates. There is also a need for a trap which allows for easier repairs and for access to the interior of the trap.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide an improved bullet trap.

It is another object of the present invention to provide a bullet trap which may be used with cross-shooting.

The above and other objects of the invention are realized in specific illustrated embodiments of a bullet trap, a preferred embodiment having greater than eight feet between side walls.

In accordance with one aspect of the invention, the bullet trap has a plurality of segments disposed adjacent one another, with at least two adjoining segments not having a sidewall therebetween.

In accordance with yet another aspect of the invention, a plurality of segments are attached in a row with facing strips disposed so as to hold the segments together. The plurality of segments enables the containment chamber to be considerably wider than eight feet. This, in turn, significantly increases the ability to shoot at wide angles without fear that the bullet will damage the trap or will ricochet.

In accordance with another aspect of the invention, the containment chamber is formed by a plurality of elongate plates disposed in generally horizontally extending rows. The plates of each row are disposed adjacent the plates of each neighboring row, but are not fixedly attached thereto. Thus, the plates of any particular row are able to deform slightly when impacted by a bullet without placing any additional stress on adjacent rows of plates.

In accordance with yet another aspect of the present invention, each row of plates (or elongate plate) is held in a non-rigid engagement with a support member. This can be accomplished by having the plates of a row nest in a slot in a support panel or they can rest on a common interior support. Unlike conventional bullet traps, this allows the plates to move slightly when impacted by a bullet. This, in turn, minimizes bullets sticking to the plate.

Additionally, by forming the containment chamber by a plurality of plates which are not fixedly attached to one another, a person charged with maintaining the trap can remove some or all of the plates from a particular row to gain

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access into the interior of the trap. This can facilitate maintenance or cleaning of the trap. It also allows a plate to be readily replaced if it is some how damaged. Rather than cutting through the plate and replacing it with a new piece, a damaged plate can be removed and replaced. Instead of the bullet trap being unusable for days or weeks, replacing a damaged plate can have the bullet trap usable again within hours. Additionally, because welding is not used on the plate steel, the integrity of the steel is maintained.

In accordance with another aspect of the present invention is that containment chamber is at least partially surrounded by a containment shell. This enables the rows of plates to move without concern that lead dust may escape from the containment chamber.

In accordance with yet another aspect of the present invention, one or more doors are disposed in the containment shell. The doors provide ready access to the containment chamber and associated parts, such as the hopper at the bottom of the bullet trap, or the rows of plates for maintenance.

In accordance with still yet another aspect of the invention, the doors are biased in a closed orientation to prevent accidental release of lead tainted air. This can be accomplished by a spring loaded door, or the use of a magnetic seal on the door.

In accordance with another aspect of the present invention, pieces of plate are held together by a backing plate and fasteners which are attached to each plate. Preferably, the fasteners are bolt shanks which are spot welded to the plates along an edge to be joined. Spot welding is preferred because it has less effect on the steel plate. Once the bolt shank is welded to the edges of the pieces to be joined, a backing strip with holes cut or drilled to receive the bolt shanks is mounted so that the backing strip covers the seam between the plates and securely holds the plates together.

The use of the backing strip in this manner provides several advantages. First, it is easy to mount and remove. Second, it securely holds the plates of steel together and provides a tortuous path which prevents projectiles from passing between the plates. Third, it provides a generally smooth bullet impact surface on the front of plates to reduce the likelihood of ricochet. Fourth, the slight difference between the size of the holes in the backing plate allows for expansion and contraction of the metal plate as temperatures change without stressing the plates or causing buckling. A very small gap can even be left between the plates which is filled with caulk or some other damping mechanism.

In accordance with still another aspect of the present invention, a plurality of rounded or c-shaped plates are used to decelerate bullets. Unlike planar plates, they are less likely to be deformed after repeated impacts of projectiles.

In accordance with another aspect of the present invention, the bullet trap includes a support beam. The support beam is configured to support both the channeling plates and the bullet containment chamber. Furthermore, in accordance with one aspect of the invention, the support beam can form part of the bullet containment chamber.

In accordance with still another aspect of the present invention, the support beam can be formed from individual sections to allow hangers or supports to be attached to the support beam quickly and economically.

In accordance with still another aspect of the present invention, the support beam can be of varying dimension to thereby provide adequate support while minimizing the amount of steel required to form the beam.

In accordance with yet another aspect of the present invention, the bullet containment chamber is held in place at least partially by one or more clamp mechanisms to ensure that the chamber backing plates are securely held in place.

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In accordance with still another aspect of the invention, the support beam can include one or more openings for receiving the clamp mechanisms. Thus, the clamp mechanisms are held by the support beam to ensure that the support beam and the containment backing plates are securely attached to one another.

In accordance with still another aspect of the invention, a variety of different attachment mechanisms are provided for securing plates adjacent one another to prevent a bullet from passing between the seam along the plates.

In accordance with still another aspect of the invention, the bullet trap includes impact or channeling plates forming a primary impact zone, a secondary impact zone and a second primary impact zone prior to the aperture of the bullet containment chamber to thereby decrease wear on the bullet trap.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other objects, features and advantages of the invention will become apparent from a consideration of the following detailed description presented in connection with the accompanying drawings in which:

FIG. 1 shows a perspective view of a bullet trap made in accordance with the principles of the present invention;

FIG. 2 shows a cross-sectional view of two adjoining plates connected by a facing strip in accordance with one aspect of the present invention;

FIG. 2A shows a cross-sectional view of an alternate method for attaching two plates in accordance with the principles of the present invention;

FIG. 3 shows a partial cut-away view of a bullet trap configured in accordance with the present invention having a containment shell at least partially surrounding the containment chamber, and FIG. 3A is a cross-section of the containment shell;

FIG. 4 shows an alternate embodiment of a containment chamber with a support leg and support frame disposed therein;

FIG. 5 shows an end view of a bullet trap made in accordance with another aspect of the present invention;

FIG. 6 shows a side cross-sectional view of a bullet trap made in accordance with the principles of the present invention;

FIG. 6A shows a cross-sectional view of the support beam of FIG. 6 with a hanger;

FIG. 6B shows a cross-sectional view of the support beam with a foot for supporting the support beam;

FIG. 6C shows a cross-sectional view of an alternate configuration of the support beam of FIG. 6;

FIG. 7 shows a cross-sectional view of the bullet containment backing plates and a joint structure for holding the plates together without the need for interspaced side walls;

FIG. 7A shows a side view of a support beam having holes for receiving the clamping mechanism for attaching the bullet containment chamber backing plates to the support beam;

FIG. 8 shows a view of a pair of plates having an attachment mechanism attached thereto in accordance with principles of the present invention;

FIG. 8A shows a view of the plates of FIG. 8 having a middle plate attached thereto;

FIG. 8B shows an end view of the embodiment of FIGS. 8 and 8A with a backing plate and bolts attached;

FIG. 8C shows an end view of an alternate embodiment of FIGS. 8 and 8A with a support beam forming the backing plate;

FIG. 9 shows a cross-sectional view of a bullet trap having a plurality of impact zones for decelerating bullets;

FIG. 10 shows a perspective view of a bullet trap of the present invention;

FIG. 11 shows an end view of the bullet trap of FIG. 10;

FIG. 12 shows another end view of the bullet trap of FIG. 10;

FIG. 13 shows a perspective view of a section of the bullet trap of FIG. 10;

FIG. 14 shows another perspective view of a section of the bullet trap of FIG. 10; and

FIG. 15 shows a perspective view of a bullet trap support frame of the bullet trap of FIG. 10.

It is appreciated that not all aspects and structures of the present invention are visible in a single drawing, and as such multiple views of the invention are presented so as to clearly show the structures of the invention.

DETAILED DESCRIPTION

Reference will now be made to the drawings in which the various elements of the present invention will be given numeral designations and in which the invention will be discussed so as to enable one skilled in the art to make and use the invention. It is to be understood that the following description is only exemplary of the principles of the present invention, and should not be viewed as narrowing the pending claims. Additionally, it should be appreciated that the components of the individual embodiments discussed may be selectively combined in accordance with the teachings of the present disclosure. Furthermore, it should be appreciated that various embodiments will accomplish different objects of the invention, and that some embodiments falling within the scope of the invention may not accomplish all of the advantages or objects which other embodiments may achieve.

Referring to FIG. 1, there is shown a perspective view of a bullet trap, generally indicated at 10, made in accordance with the principles of the present invention. The bullet trap 10 includes a channel 14 and a containment chamber 16.

The channel 14 has an upper plate surface 20, which is preferably formed by a plurality of channeling plates connected to one another, and a lower plate surface 22, preferably formed by a plurality of channeling plates. The upper plate surface 20 and lower plate surface 22 are arranged on complementary acute angles to the generally horizontal zone of projectile travel 12. As a bullet is fired it travels from a wide opening 24 in the channel 14, to a narrow opening 26. If a projectile is on a trajectory which is lower than the narrow opening 26 it is deflected by the lower plate surface 22 of the channel 14 back toward a conforming path. If a projectile is on a trajectory which is higher than the narrow opening 26 it is deflected by the upper plate surface 20 of the channel 14 back toward a conforming path. In any event, the projectile is guided into the narrow opening 26 by the plates which are at generally acute angles (10 degrees-30 degrees, but optimally about 15 degrees) to horizontal, so that the projectile remains in tact while traveling through the channel and into the chamber.

The narrow opening of the channel 26 is ideally substantially coextensive with an ingress 30 to the chamber 16. As the projectile travels through the ingress 30 it impacts with the primary impact plate surface 32. As with the channel 14, this is preferably formed by a plurality of plates 32a, 32b, 32c held together in a horizontal line. Thus, if plates which are 2 feet tall and 8 feet wide are used, the primary impact plate surface 32 will be about 24 feet wide.

The impact plate 32 is preferably at an equal or greater angle of incidence with the generally horizontal zone of projectile travel so that the impact with the plate 32 is of equal or

greater force than the general impact the projectile may have had with either the upper 20 or lower 22 channel plate. The result of projectile impact with the primary impact plate 32 is that the bullet or fragments thereof are deflected into in a sequence of impact plates surfaces 34 which are preferably of an increased angle of incidence, than the primary impact. As with the other plate surfaces, the impact plate surfaces 34 are preferably formed by a plurality of impact plates held together in generally horizontal lines.

A terminal impact plate surface 36 terminates adjacent the chamber ingress 30. Thus, the impact plate surfaces 32-36 form a series of more or less continuous impact surfaces extending from the top of the chamber ingress 30, around to the bottom of the chamber ingress. Likewise, by having the surfaces of the channel 14 and containment chamber 16 formed by horizontally juxtaposed plates, a channel 14 and containment chamber 16 can be formed with considerable width without the use of sidewalls. The absence of sidewalls allows the bullet trap 10 to be used for cross-shooting, i.e. shooting at a variety of angles, without the disadvantages sidewalls provide.

The rows of plates forming the primary impact surface 32 and other impact surfaces 34, 36 are supported by one or more interior support frame(s) 40 and support legs 44. The plates forming the impact surfaces 32-36 rest on the frame, and typically fit within slots formed in the support legs 44. In one embodiment, however, the plates forming the impact surfaces 32-36 are not fixedly attached to the support frame(s) 40 or to the support legs 44. In fact, the plates forming the impact surface are not rigidly attached to one another. Not only does this save on manufacturing costs (i.e. there is no welding), it also allows the plates to move slightly each time they are impacted by a bullet. This in turn tends to knock lead debris from the plates, rather than allowing it to accumulate.

An additional advantage of this approach is that the impact surfaces can be readily replaced. For example, the primary impact surface 32 is prone to wear faster than other impact surfaces because the bullets impacting that surface are at a higher velocity. If the bullets cause wear of the primary impact surface, the operator of the range need only disassemble and remove the primary impact surface. A new primary impact surface can then be added and reassembled. With prior art configurations, replacing the primary impact surface is nearly impossible. Furthermore, the entire trap could be disassembled and reassembled if desired. This would allow a user to move the trap to different locations without cutting welds, etc.

In addition to holding the support frame 40 in place, the support legs 44 support the weight of the trap. This is important because, unlike the trap discussed in U.S. Pat. No. 5,535, 662, the bullet trap 10 of the present invention is generally not built as individual containment units and then brought together. Rather, a plurality of open segments are attached to one another to form a large containment chamber having extended width without sidewalls, or elongate impact surfaces are formed and then they are placed in an array to form an elongate bullet containment chamber. This distance is greater than eight feet wide and preferably much wider, i.e. 20 to 40 feet wide. Such width allows for a much greater angle of cross-shooting while minimizing the risks of ricochet, etc. It also helps to minimize costs.

Turning now to FIG. 2, there is shown a cross-sectional view of a pair of impact plates 34a and 34b joined together by a facing strip 50 in accordance with one aspect of the present invention. The facing strip 50 can be made from the same type of steel plate or other metal as the individual plates.

The facing plate **50** covers the space between the two plates **32a** and **32b** and helps hold them together. The facing plate **50** may be welded to the plates, which can also be welded to each other. Such a construction, however, is expensive, risks compromising the steel due to the welding, and makes repair very difficult.

In the alternative, the facing plates **50** can have a bolt **54** or similar mounting structure attached to or extending there-through. A backing plate **58** or a washer can be disposed on the opposing sides of the plates **32a** and **32b** and a nut **62**, or other fastener is used to secure the bolt. Tightening the nut **62** squeezes the facing plate and backing plate or washer against the plates **32a** and **32b** and secures them together.

In constructing the trap, a containment chamber can be built in a conventional manner with the impact plates being attached to one another. However, instead of placing sidewalls on the sides of the containment chamber, it is attached by the facing plates to other containment chambers to form one large containment chamber uninterrupted by sidewalls. Thus, the potential width of the bullet trap is virtually limitless and cross-shooting can occur at a wide variety of angles.

Likewise, the elongated containment chamber can be built by a plurality of elongate impact surfaces which are placed adjacent one another in a generally circular pattern to define a bullet containment chamber. In such a configuration, there are not a series of chambers, per se, but one long chamber defined by one impact surface at a time.

Turning now to FIG. 2A there is shown an alternate embodiment for attaching two plates together. As shown in FIG. 2A, each of the plates **32a'** and **32b'** has a stud **70** attached thereto. Ordinarily, a plurality of studs, in the form of bolt shanks, are attached to the plates. This is best accomplished by use of a spot welder which will quickly attach the bolt shank to the metal plates with little risk of softening the metal.

The two plates **32a'** and **32b'** are held together by a backing plate **74** which has holes for receiving opposing studs **70** of the plates. A pair of nuts **80** are then used to hold the studs **70** in the holes of the backing plate **74**, thereby holding the plates **32a'** and **32b'** together.

One marked improvement of the configuration shown in FIG. 2A is that there is no facing plate on which a bullet might ricochet. The backing plate **74**, however, does provide a tortuous path. This significantly reduces the risk of bullet fragments flying through small openings between the plates, commonly called splatter through. The position of the backing plate **74** also allows the opposing side to have a clean appearance. This is particularly advantageous on the plates **20** and **22** which guide the bullet into the containment chamber. Rather than having a number of facing plates, the plates appear on the front side to only be resting next to each other, but are securely mounted together on the back side.

A second marked improvement achieved by the use of studs **70** and a backing plate **74** is the compensation for thermal expansion. The holes **82** formed in the backing plate **74** are slightly bigger than the studs **70**. As the plates **32a'** and **32b'** expand and contract, the backing plate allows for small adjustments, i.e. up to about $\frac{1}{8}$ - $\frac{1}{16}$ of an inch. This prevents warping, etc. without compromising the joint. If a bullet hits a joint directly, a small amount of lead can enter between the two plates **32a'** and **32b'**. Once they impact the backing plate, however, the inertia is spent and the risk of splatter through is virtually nonexistent.

Turning now to FIG. 3, there is shown a partially cut-away view of a bullet trap **10**, formed in the manner discussed above. The bullet trap **10** has channel **24** defined by plates forming an upper plate surface **20** and a lower plate surface

22. The channel extends from a wide opening **24** to a narrow opening **26** which leads into the chamber, generally indicated at **16**.

The containment chamber **16** is formed by a plurality of elongate plate arrays **32'**, **34'** and **36'**. Each plate array **32'**, **34'** and **36'** can be made from a single long piece of hardened steel, or can be smaller plate segments attached together in a manner discussed above with respect to FIGS. 2 and 2A. Additionally, other attachment mechanisms can be used if desired.

The plates forming the plate arrays **32'**, **34'** and **36'** are disposed about a support frame, such as frame **40** of FIG. 1. The plate arrays **32'**, **34'** and **36'** can be attached to the support frame, or they can also remain unattached. In the unattached version, the support frame supports the plate arrays, it also allows them to be deflected slightly by the impact of the bullet. The deflection helps knock loose lead dust and fragments which remain on the plate arrays. The lack of rigid attachment also facilitates servicing of the bullet trap **10**.

The plate arrays **32'**, **34'** and **36'** also can be supported by nesting in slots in a support leg **44** which supports the weight of the trap. The slots are designed to hold the plate arrays **32'**, **34'** and **36'** in desired shape while still allowing some movement of the plates.

Also shown in FIG. 3 is a containment shell **94** which is disposed about the containment chamber **16**. Because the containment chamber **16** is formed by plate arrays **32'**, **34'** and **36'** which are not fixedly attached together, small amounts of lead dust can escape between the arrays. The containment shell **94**, however, prevents the dust from leaking into the atmosphere surrounding the trap. If desired, a vacuum system **96** can be disposed in communication with the containment shell **94** or directly into the containment chamber **16**.

Disposed in the containment shell **94** is one or more doors **100**. The doors **100** provide access to the interior of the containment shell **94** without having to remove the containment shell. Thus, the operator of the bullet trap can perform maintenance or repairs on the containment chamber **16**, or on the hopper **104** or conveyer mechanism (not shown) for transporting bullets without the requirement of removing bolts, etc. This also limits the area of the containment chamber which is exposed to the environment, thereby limiting concerns of lead containment.

Turning to FIG. 3A, there is shown a cross-sectional view of the containment shell **94**. It will be appreciated that, while the shell can completely surround the containment chamber **16**, it can also be made to wrap around only a portion of the containment chamber. Such a configuration might be used, for example, if some of the impact plate arrays **32'**, **34'** and **36'** were welded together or otherwise attached to each other (i.e. some sort of filler) to eliminate the risk of lead dust escaping from the containment chamber along those portions.

FIG. 3A also shows the doors **100a** and **100b**. The top door **100a** is preferably provided with a spring loaded hinge **110**. The hinge helps to automatically return the door **100a** to its closed position when it is released.

The containment shell **94** also includes a second door **100b**. The door **100b** is provided with a magnetic seal **114** which holds the door closed until the seal is broken. The door **100b** may then be opened to repair the containment chamber, to clean the hopper or remove containers which receive the bullets. Once the repair, etc., is completed, the door **100b** need merely be pushed closed to prevent lead inside of the containment shell from escaping.

A handle **118** is provided on each door **100a** and **100b** to facilitate opening and closing the door. Thus, the door preferably forms a tool-less entry port into the containment shell **94**.

Turning now to FIG. 4, there is shown an alternate embodiment of a containment shell **94'**. The containment shell **94'** extends outwardly to enclose the plates forming the upper impact surface **20** and the lower impact surface **22** of the channel **14** leading into the containment chamber. The plate arrays forming the containment chamber have been omitted in FIG. 4 to show the support frame **40** and support leg **44'** more clearly.

The support frame **40** preferably has two halves formed from continuous pieces which are angled to support the impact plate arrays. (If desired, a single piece frame could be used with the frame extending over the opening by which bullets fall from the trap). The plates rest on support frame **40** to provide the generally round shape of the containment chamber. The plates may abut against the support leg **44'**, or the support leg can have slots **120** formed therein for receiving the impact plates. It is preferred however, that the slots **120** be sufficiently large to allow some movement of the impact plates when impacted by a round.

The containment shell **94'** also lacks doors for accessing the containment chamber, hopper (not shown), etc. Such a containment shell could be used when an automated bullet removal system is provided. However, such a configuration is still disadvantageous, as it will require partial disassembly to make any repairs as they become necessary.

Turning now to FIG. 5, there is shown a side cross-sectional view of a bullet trap, generally indicated at **130**. The bullet trap **130** includes the channel **14** with the upper and lower impact surfaces **20** and **22** for directing the bullet into the containment chamber **16'**. Rather than being formed by a plurality of planar impact plates, the containment chamber **16'** includes a plurality of C-shaped or curved impact plates. A primary impact plate **132** has first and second impact surfaces **132a** and **132b**, as does each of the secondary impact plates **134**, **134a** and **134b** and the terminal impact plate **136**, **136a** and **136b**.

The curved plates **132**, **134** and **136** facilitate construction of the bullet trap, as fewer plates are required to assemble the trap. Additionally, because the plates are curved, the bullet will still tend to ricochet and impact the impact surfaces, rather than simply slide around the deceleration chamber as is common in circular or helical traps. Having the bullet forcefully impact the impact plates lessens the amount of lead dust which is released as the bullet is brought to a stop.

The impact plates **132**, **134** and **136** are held in place by the support frame **40** and the support leg. Those skilled in the art will appreciate that either the support frame **40** or the support leg **44** could be omitted. Furthermore, numerous other configurations for holding the plates can be used. This can include a free mounting situation, as described above, wherein the plates are not fixedly attached to support frame **40** or the support leg **44**. In the alternative, the curved plates can be attached in a conventional configuration where they are fixedly attached at the ends or on other locations.

Turning now to FIG. 6, there is shown an alternate embodiment of a bullet trap, generally indicated at **200**, made in accordance with the principles of the present invention. The bullet trap **200** includes a channel portion **204** and a bullet containment chamber **208** formed by a pair of chamber backing plates **210**. The chamber backing plates are essentially impact plates similar to those discussed above, but are sufficiently round that the number of impacts are minimized. The channeling portion **204** is formed by a plurality of plates **212**

and **216** which form lower and upper plate surfaces, respectively, for channeling bullets into an aperture **220** of the bullet containment chamber **208**.

The plates **216** which form the top of the channeling portion **204** are held in place by a support beam **224**. In traditional bullet traps, the support beam is a generally straight beam which has a plurality of legs attached thereto for holding the beam in place. The bullet container is then positioned under the support beam and may be attached to the legs.

In the embodiment shown in FIG. 6, the support beam **224** is curved so that it forms its own support leg. Furthermore, the bullet containment chamber **208** can be suspended directly on the support beam. By providing a single support beam without separate legs, assembly time can be reduced. Furthermore, the support beam **224** may be modular if desired, and may be reduced in thickness as it extends toward the end of the channeling portion **204**, to thereby reduce the amount of steel which is contained in the support beam.

Also shown in FIG. 6 are a pair of flanges **230** which are attached adjacent an egress **228** of the bullet containment chamber **208**. The flanges **230** can be used for a variety of purposes. For example, below the egress **228** is formed a bullet disposal chamber **234**. The bullet disposal chamber **234** can house buckets **240** which are manually emptied. In the alternative, it may house a disposal system **244**, such as a pneumatic conveyer, a belt conveyor or a screw conveyor for transporting bullets to one end of the bullet trap where they may be disposed of properly.

When a bullet is fired at the bullet trap **200** it will initially impact one of the channeling plates **212** or **216**. The bullet will then ricochet one or more times until it enters the aperture **220** of the bullet containment chamber **208**. Once in the bullet containment chamber **208**, the bullet will ricochet or slide to a stop along the generally circular walls of the bullet containment chamber and fall through the egress **228**. The bullet will then enter the bullet disposal chamber, where it will rest in the bucket **240** or be moved by the disposal system **244**.

Turning now to FIG. 6A, there is shown a cross-sectional view of the support beam **224**. The support beam **224** may be formed from a single beam, such as an I-beam, or may be constructed from one or more other beam configurations. (With a modular beam, an I-beam could also be used for part of the beam, with other configurations used for other portions).

As shown in FIG. 6A, the support beam **224** is formed by two C-shaped beam members **250** and **254**. This configuration is advantageous because it allows a hanger **258** to be readily attached to the beam **224**. While FIG. 6 shows the plates **216** being attached directly to the support beam **224**, the beams may be placed at a different angle than the plates. The hanger **258** allows for such a compensation.

Likewise, FIG. 6B shows a similar configuration of the support beam **224**. Instead of a hanger, however, a foot **262** is attached to the C-shaped beam members **250** and **254**. This configuration enables the lower plates **212** to be used without numerous support legs as is currently used in similar bullet traps.

FIG. 6C shows yet another configuration of the support beam **224**. The support beam **224** has an I-beam **270** disposed between the C-beams **250** and **254**. In such a configuration, an I-beam could be used for part of the support beam **224** with attached C-beams forming another portion of the support beam.

Turning now to FIG. 7, there is shown a cross-sectional view of a portion of the chamber backing plate **210** and support beam **224** to show a mechanism for forming the bullet containment chamber **208**. As was mentioned previously, the

support beam **224** can be curved. If desired, the curve may be configured to the dimensions of the back of the bullet containment chamber **208**. A flange **274** of the support beam forms a facing strip which is disposed on the inside of the bullet containment chamber. The chamber backing plates **210** are then disposed against the flange **274** so that the flange covers the juncture between the plates.

While the chamber backing plates **210** could be bolted onto the flange in a similar manner as discussed with respect to FIG. 2 or FIG. 2A, or in the method taught for joining plates below, the configuration shown in FIG. 7 utilizes a clamp device or cam which applies a compressive force against the chamber backing plates **210** to prevent bullets from passing between the flange **274** and the chamber backing plates. The clamping device **280** is preferably pivotably attached to the support beam **214**. Once the chamber backing plates **210** are disposed adjacent the flange **274**, the clamping device **280** is rotated about a bolt **292** to force the chamber backing plates against the flange. Additionally, a sealing strip **284**, made out of lead, rubber, epoxy, or other material, is placed behind the flange to ensure that no bullet fragments can escape from the bullet containment chamber **208**. Additionally, a filler or wedge **288** can be disposed along the backing chamber to apply pressure from the clamping device **280** along the chamber backing plate **210** to hold the sealing strip **284** in place.

While FIG. 7 does not show the clamping device **280** engaging the backing plate **210a**, it will be appreciated that the clamping device could engage both. In the alternative, clamping devices could be configured to engage the two plates in an alternating configuration, etc. Additionally, support beam **224** is shown with a dashed end opposite the flange **274** to demonstrate that a wide variety of beam configurations can be used in accordance with the principles of the present invention.

Ideally, the chamber backing plates **210** and the flange **274** of the support beam are configured with slightly different curvatures. When the clamp devices **280** are rotated into an engaging position, the pressure from the clamping devices forces one of the flange and the chamber backing plates to conform to the other, thereby ensuring that they securely engage one another and prevent bullet fragments from passing through the joint. It should be appreciated that a wide variety of clamping devices or direct bolting attachment can be used.

Turning now to FIG. 7B, there is shown a cross-sectional view of a bullet containment chamber **208** formed in accordance with the embodiment of FIG. 7. The chamber backing plates **210** which form the rear wall of the chamber are attached to the support beam **224** by the clamping devices **280** which press them against the flange **274**. In this manner, the support beam **224** becomes an actual part of the bullet containment chamber **208**. Additionally, because each backing plate **210** can attach to the beam **224**, there is no need for side walls within the chamber **208**. This prevents the requirement of using deflector plates to protect the sidewalls, and allows a wider range of cross shooting on a shooting range. Prior to the present invention, a bullet containment chamber would have side walls, or would only be as wide as a single piece of metal. While a single piece of metal can be formed to relatively long lengths, transportation and support of such a piece of metal and shaping a single piece into the desired configuration would be cost prohibitive. In the present configuration, the chamber backing plates can be joined end to end in a horizontal array to form a bullet containment chamber which is as wide as desired without any side plates intersecting the chamber.

Also shown in FIG. 7A are a plurality of openings **300** or voids formed in the support beam **224**. The openings **300** are configured to receive the clamping devices to allow them to move as desired. It will be appreciated, however, that the clamping devices can be formed so that they are simply attached and pivotable with respect to the support beam.

FIG. 8 shows a pair of plates, **320** and **324** having an alternate attachment configuration disposed thereon. Disposed along the edges of the plates **320** and **324** are a plurality of fasteners, typically in the form of nuts **330** welded to the plates. As mentioned above with respect to FIG. 2A, bolts can be welded to the plates to enable two plates to be held together without a facing strip on the shooting side of the plates. It has been found, however, that welding the nuts **330** to the plates **320** and **324** is preferred. First, the nuts **330** provide greater surface area and thereby are less likely to break. Second, it is much easier to stack plates **320** and **324** with nuts **330** attached than to stack such plates with bolts attached. Thus, the use of nuts **330** makes transport much easier.

Turning now to FIG. 8A, there is shown a top view of the plates **320** and **324** with the nuts **330** attached thereto. Disposed over the seam **328** between the plates is a middle plate **334**. The middle plate **334** is configured to cover the seam **328**, but to not interfere with the nuts **330**. Thus, the middle plate **334** has notches **338** formed therein. Those skilled in the art will appreciate that the notches can be formed as open sided voids, or could be holes formed in the middle plates. In the alternative, the middle plate could be configured to simply end inside of the nuts **330**.

FIG. 8B shows an end view of the plates **320**, **324** and the middle plate **334**. A backing plate **342** is disposed on the middle plate **334** and a pair of bolts **346** are disposed to extend through the backing plate and into engagement with the nuts **330**. By tightening the bolts **346**, the backing plate **342** is forced against the middle plate **334** to thereby hold the middle plate securely against the seam **328**. This configuration enables plates **320** and **324** to be used to decelerate or channel bullets without having an exposed facing strip. This, in turn, increases the ability to use a bullet trap for cross shooting as there is much less risk of a ricochet, while ensuring that bullet fragments will not pass between the plates **320** and **324**.

FIG. 8C shows an end view of the embodiment of FIGS. 8 and 8A. The plates **320** and **324** have middle plate **334a**. As indicated by the dashed lines, the middle plate **334b** can be narrower than the nuts **330**.

The middle plate **334b** is held in place by a backing plate **342a** which is formed by a portion of an I-beam. Bolts **346** extend through the portion of the I-beam to engage the nuts **330**, and thereby hold the plates **320** and **324** adjacent one another. Based on the present disclosure, those skilled in the art will appreciate that a variety of different beam configurations, including C-beams, T-beams and the like, can be used to support the plates **320** and **324** and to hold the plates next to one another.

Turning now to FIG. 9, there is shown a cross-sectional view of a bullet trap having a plurality of impact zones for decelerating bullets. In the prior art, it has been recognized that it is desirable to have a very low angle of impact between the bullet and the channeling plates which direct the bullet toward the aperture of the bullet containment chamber. The common angle of the channel for a bullet trap is typically about 15 degrees for both the bottom and top plates with the top descending at an angle of 15 degrees and the bottom ascending at an angle of 15 degrees.

With such an angle, the bullets traveling horizontally will impact the channeling plates at an angle of about 15 degrees. The bullets typically ricochet off the plates and hit the oppos-

ing plates at an angle of about 30 degrees. Due to the sharper angle, this second impact point often receives more wear than the initial impact point.

Recently there has been a movement to switch over from lead to tungsten bullets. The tungsten bullets are better for the environment as they do not contain toxic lead. Unfortunately, such bullets will be harder on bullet traps. After prolonged usage, prior art bullet traps may show significant wear in the secondary impact zone.

While certain proposals have been made to reduce wear by lowering the angle of channeling plates to about 7 degrees, such an angle would require large amounts of steel and property to produce a trap large enough. In accordance with the present invention, however, it has been found that wear associated with secondary impact can be reduced significantly by providing a channel with changing angles. Thus, in FIG. 9, there is shown a bullet trap, generally indicated at 400. The bullet trap includes a channel portion 204 and a bullet containment chamber 408.

The channeling portion 404 includes a primary impact zone 412 having at least one plate surface which is disposed at greater than 10 degrees from horizontal (preferably between about 10 and 20 degrees and most preferably about 15 degrees), a secondary impact zone 416 having at least one plate surface which is less than 10 degrees from horizontal. Ideally, both the top and bottom plates surfaces in the first impact zone are disposed at about 15 degrees and the top and bottom plate surfaces of the second impact zone are disposed between 5 and 10 degrees.

In accordance with the present invention, a preferred embodiment further includes a second primary impact zone having at least one plate surface which is greater than 10 degrees and preferably between 10 and 20 degrees and most preferably about 15 degrees.

By having first, second and third impact zones 412, 416 and 420, bullets are channeled into the bullet containment chamber with less wear on the trap. Additionally the impact zones 412, 416 and 420 are configured to minimize the risk of rounds hitting the back of the containment chamber 408 without having first been decelerated. Rather, if a round passes through the aperture 424 without first hitting one of the impact zones, it will hit the top of the bullet containment chamber. The generally arcuate nature of the bullet containment chamber results in an initial impact of about 15 degrees or less, causing little damage. The bullet then travels around the bullet containment chamber 408 until it comes to a rest.

Those skilled in the art will appreciate that the bullet trap 400 can be built with a variety of construction methods, including those discussed above. Furthermore, a bullet containment chamber having a plurality of impact plates could also be used.

Turning now to FIG. 10, there is shown a perspective view of another bullet trap according to the present invention. The bullet trap, indicated generally at 450, includes an elongate containment chamber and also includes an opening 458 (later shown as formed by channel 474) for directing bullets into the containment chamber. It is appreciated that the opening 458 will typically be made larger by extending the channel (474, not shown) outwardly to a greater extent than is shown to provide a greater area into which bullets may be fired. For clarity in viewing the bullet trap 450, the full extent of the opening 458 is not shown, but is more fully discussed below.

The bullet trap 450 may include a plurality of bullet trap sections 454a, 454b, 454c. The bullet trap sections may be attached together so as to form an elongate bullet trap 450. It is thus appreciated that any number of modular bullet trap sections 454 could be used to create a bullet trap 450 of a

desired width. One bullet trap section 454 may be used alone to create a short bullet trap, while many sections may be used to form longer continuous bullet traps.

A significant advantage of the bullet trap 450 is that a continuous bullet trap is presented to a shooter. The opening 458 by which bullets enter the bullet trap is continuous and uninterrupted by intervening sidewalls or supports which could cause ricochets. Additionally, there are no gaps as may be formed between single bullet traps which are placed adjacent each other to form a larger trap, as may occur with some prior art designs.

The detailed structures of the bullet trap of FIG. 10 will be discussed in reference to the following figures, which are close up views of the various structures of the bullet trap of FIG. 10. It is appreciated that the bullet trap shown in FIG. 10 contains all of the structures detailed in the subsequent figures, but not all structures of the bullet trap are visible in FIG. 10, and for clarity are not all numbered and discussed in FIG. 10. Similarly, not all structures are numbered and discussed in the following figures, as some figures are more suited to showing particular structures.

Turning now to FIG. 11, an end view of a bullet trap section of the bullet trap of FIG. 10 is shown. The bullet trap section 454 includes support frames 462 which are used to support other structures of the bullet trap. It is appreciated that the support frame 462 may be formed as a single piece or may be formed in multiple pieces, such as a front piece and a back piece. For an elongate bullet trap, a support frame 462 is used to form a joint between adjacent sections. The support frame 462 thus has a number of flanges 466a-466d attached thereto. The flanges 466a-466d are used to attach the ballistic plates which define the containment chamber 470 and the channel 474 into the containment chamber. The flanges may thus include a flange 466a used to support a front impact plate (not shown), a flange 466b used to support a rear impact plate (not shown), a flange 466c used to support a lower channel plate 478, and a flange 466d used to support an upper channel plate 482. The flanges 466a-466d may be continuous flanges formed to the shape of the channel and containment chamber to the extent possible, or may comprise many separate flanges as may be appropriate.

The flanges 466a-466d are used to hold the impact plates and channel plates 478, 482 to the support frame 462. According to a preferred embodiment, the flanges 466c, 466d used to support the channel plates 478, 482 have holes 486 formed therein, and the channel plates 478, 482 have fasteners attached to the back side thereof for securing the channel plates to the flanges. The fasteners may be threaded studs or nuts welded to the back side of the channel plates 478, 482, allowing the channel plates to be attached to the flanges 466c, 466d. Such an attachment arrangement provides a channel 474 into the bullet trap which is free of fasteners or other projections which may cause ricochets.

According to a preferred embodiment, the impact plates are attached to the outside of the flanges 466a, 466b such that the inside of these flanges forms part of the containment chamber. Clamps are used to hold the impact plates against the outside surface of the flanges 466a, 466b. Such an arrangement provides a containment chamber without projections obstructing the path of the bullet while providing a design which is secure and relatively easy to assemble and maintain.

A preferred method of attaching the impact plates to the flanges 466a, 466b is to attach clamps to the support frame 462 which hold the impact plates to the flanges. Thus, holes 490 may be formed in the support frame 462 and used to mount the clamps. The support frame 462 may also have

holes **494** for mounting the bullet trap to a floor or stand, and holes **498** for attaching a bullet collection system.

Thus, the support frame **462** may be formed such that the support frame does not extend inwardly into the containment chamber, or does not significantly extend inwardly into the support chamber. Thus, in referring to the construction of the containment chamber, an intervening sidewall refers to an interior sidewall which separates the containment chamber (or inlet channel) into discrete sections, as prior art bullet traps have done. Thus, the present invention teaches how to form the containment chamber without intervening sidewalls as joints between sections. Additionally, the present invention teaches how to form the inlet channel into the containment chamber without intervening sidewalls between sections of the channel, significantly reducing the risk of ricochets. A bullet trap may thus be formed which contains no intervening sidewalls in the channel, which contains no interior sidewalls in the channel and that portion of the containment chamber directly exposed to bullets entering the channel, or which contains no interior sidewalls in the channel and in the entire containment chamber.

Turning now to FIG. **12**, another end view of the bullet trap section of FIG. **11** is shown. The bullet trap section is shown without the rear support frame **462**. Thus, the impact plates, channel plates, etc. and rear support frame **462** are shown. The support frame **462** is shown with a plurality of clamps **502** which are used to hold the front impact plate **506** to the flange **466a** and to hold the rear impact plate **510** to the flange **466b**. The clamps **502** may preferably be cams, allowing a user to clamp the impact plates **506**, **510** to the flanges **466a**, **466b** by rotating the cams. Thus, the cams **502** may be formed with sockets **514** therein (or alternatively with protrusions thereon) which allow a tool to engage and rotate the cams. The cams **502** shown are formed with a spiral shaped edge of gradually increasing radius such that rotating the cam presses the impact plate against the support frame flange.

The cams **502** may be formed by cutting the cam shape and socket shape out of plate steel or another suitable material and welding this piece to a second piece of plate steel (or other suitable material) forming a back plate having a pivot hole drilled therein. Alternatively, the cams **502** may be formed from plate steel where the socket and cam portion are formed on different pieces of steel and then attached together. Additionally, the cams **502** may be cast or milled from solid material. There are thus many ways of forming the cams. It is desirable to form the cams **502** from pieces of plate steel because this allows the cams to be formed from scraps of material from this or other projects.

It is appreciated that where a support frame **462** is between two sections of the bullet trap (as shown in FIG. **10**), clamps **502** will be attached to both sides of the support frame and flanges **466a-466d** will extend outwardly on both sides of the support frame to allow for attachment of the impact plates **506**, **510** and channel plates **478**, **482** to both sides of the support frame. Additionally, cams **502** will typically be attached to both sides of the support frame **462**.

The impact plates **506**, **510** are shown in a generally semi-circular or curved shape, allowing the bullet to move in a generally circular manner within the containment chamber **470** until stopping. The impact plates **506**, **510** may be smoothly curved, or may have a number of angular bends, as shown, to achieve the desired shape. Additionally, a single front impact plate **506** and rear impact plate **510** may be replaced with multiple front and rear impact plates. The impact plates must be configured to both contain and decelerate bullets. Typically, the front impact plate **506** is placed lower than the rear impact plate, creating an upper opening

512 in alignment with the channel **474** and a lower opening **516** through which decelerated bullets may exit the containment chamber **470**.

The lower opening in the containment chamber **470** should be sufficiently enclosed to direct the bullets into a receptacle or transport mechanism and to prevent loss of bullets or bullet fragments. The bullet trap shown is formed with a bottom flange **518** which, along with a front wall **522** and back wall **526**, allow for attachment of a bullet collection receptacle or transport mechanism and control the exiting of bullets from the bullet trap.

The channel **474** may be formed so as to control the entry of bullets into the containment chamber **470** and to control wear of the bullet trap. Bullets striking steel plates at high impact angles result in greater damage to the plate and bullet (generating lead particles) than bullets striking the plate at lower angles. It is therefore desirable to control the angle at which the bullets strike the various steel plates.

Thus, the lower channel plate **478** may have a first section **478a**, a second section **478b**, and a third section **478c**. Similarly, the upper channel plate **482** may have a first section **482a**, a second section **482b**, a third section **482c**, and even a fourth section **482d**. A bullet which strikes the first section of the lower plate **478a** will likely ricochet towards the second section of the upper plate **482b**. A bullet which strikes the second section of the lower plate **478b** will likely ricochet towards the third section of the upper plate **482c**. Bullets striking the upper plate will likely ricochet towards the lower plate in a similar manner.

Thus, the upper channel plate **482** and lower channel plate **478** are bent into the various sections of the upper channel plate **482a-482c** and lower channel plate **478a-478c** so as to present decreasing angles of incidence to incoming bullets, controlling the angles at which the bullets may strike the channel plates and enter the containment chamber **470**. The upper channel plate **482** may also have a rear section **482d** which is bent downwardly as shown. The rear section **482d** prevents bullets from striking the rear impact plate **510** without first striking at least the upper channel plate **482**. It is appreciated that a bullet which first strikes the rear impact plate **510** would strike at a higher angle of incidence, causing more wear on the plate.

Bullets thus enter the containment chamber **470** through the channel **474** and strike the rear impact plate **510** at a shallow angle of incidence. The bullets continue to move in a circular manner, striking the front impact plate **506** and rear impact plate **510** until the bullet is slowed significantly or stopped. Gravity then moves the bullet to the bottom of the containment chamber and through the lower opening **516**, where it may move into a containment receptacle or transport mechanism, preferably attached to the bullet trap via bottom flange **518**.

The channel **474** is shown in this and the others of FIGS. **10-15** as a relatively small channel, providing a relatively small opening. The full extent of the channel **474** is not shown for clarity, but it is appreciated that a large opening and channel are desired to provide a larger opening into which bullets may be fired. It is appreciated that the channel **474** as shown does not provide a significant window into which people may fire bullets.

Thus, the bullet trap is typically formed with a larger channel **474**. The lower channel plate **478** and upper channel plate **482** may be extended forwards, typically by extending the first section **478a** of the lower channel plate **478** and the first section **482a** of the upper channel plate **482**. Additionally, additional steel plates which extend the channel **474** may be connected thereto so as to extend the channel **474** and thereby

provide a larger shooting window. The lower channel plate **478** and upper channel plate **482** may thus have brackets **530** attached thereto, which may be used to attach steel plates to extend the channel. It is appreciated that it is always desirable to avoid projections which may be struck by bullets and cause ricochets. As such, attachment mechanisms like the brackets **430** are typically mounted to the back side of the plates whenever possible.

Turning now to FIG. **13**, a perspective view of a single bullet trap section of the bullet trap of FIG. **10** is shown. It can be more clearly seen how the flanges **466a**, **466b** may form a part of the containment chamber **470**. It can also be seen more clearly how the impact plates **506**, **510** are held against the flanges **466a**, **466b** with the clamps or cams **502**. The assembly allows for a containment chamber **470** to extend through multiple bullet trap sections **454** without intervening sidewalls or support structures. That is to say that there is no need for support sidewalls or other structures that obstruct the containment chamber **470** or channel **474** or present needless ricochet dangers to a shooter.

FIG. **13** also shows the holes **486** which may be formed in the flanges **466c**, **466d** and used to attach the lower channel plate **478** and upper channel plate **482**. A handle **534** may be attached to the upper channel plate **482**. The handle **534** may be used to lift the upper channel plate into place when mounting the upper channel plate. Also, the handle **534** may be placed so as to be against the rear impact plate **510** and thus be used to close any space between the rear impact plate and the upper channel plate.

Turning now to FIG. **14**, another perspective view of the bullet trap section of FIG. **13** is shown. The bullet trap section is shown without a support plate **462** on the near side of the trap to allow for clearer viewing of the internal structures of the bullet trap. It can more clearly be seen how the bottom flange **518**, front wall **522**, and back wall **526** form an exit pathway from the containment chamber which does not allow bullets to exit in an undesired direction. The bottom flange **518** has an opening **538** formed therein through which the bullets exit. Additionally, the bottom flange is typically formed with holes **542** which may be used to attach a collection system to the bullet trap. The collection system may be a transportation system such as a screw auger, a funnel emptying into a bucket, or the like.

FIG. **14** also shows more clearly how a gap **546** may exist between the upper channel plate **482** and the rear impact plate **510**. Such a gap **546** may be present when the channel plate **482** is placed on the inside of the flange **466d** and the rear impact plate **510** is placed on the outside of the flange **466b**. As such, the handle **534** may be formed to cover the gap **546** and prevent bullets or lead fragments from escaping through the gap, in addition to allowing for easier installation of the upper channel plate **482**.

Turning now to FIG. **15**, a perspective view of a support frame of the bullet trap of FIG. **10** is shown. It is appreciated that FIG. **10** shows a number of bullet trap sections **454** which are open on the ends thereof to allow for visibility in viewing the interior of the bullet trap **450**. It is typically desirable to close the ends of the bullet trap to prevent bullets from escaping therefrom. FIG. **15** shows a terminal support frame **462b**, while the previous figures, for visibility, show only central support frames **462** (those positioned between two bullet trap sections **454**).

It is appreciated that a bullet trap will typically have two terminal support frames **462b**, one on each side. Thus a left and a right handed terminal support frame **462b** is necessary. If a bullet trap contains only one bullet trap section, both support frames will be terminal support frames. If a bullet trap

contains two sections, it will include two terminal support frames **462b** and one central support frame **462**.

The terminal support frame **462b** is attached to the impact plates and channel plates in the same manner as the central support frames as discussed above. Thus, the terminal support frame **462b** has a number of flanges **466a-466d** attached thereto, typically including a flange **466a** used to support a front impact plate, a flange **466b** used to support a rear impact plate, a flange **466c** used to support a lower channel plate, and a flange **466d** used to support an upper channel plate. For a terminal support frame **462b**, the flanges **466a-466d** are typically welded to the surface of the steel plate **550**, and typically extend only to one side of the plate, although situations may exist where it is desirable to form two adjacent bullet traps which are separated into separate bullet traps. The terminal support frame **462b** also includes holes **490** for attaching clamps **502**, such as cams, and the other holes and structures discussed above and used to attach the plates, collection structures, etc. as discussed above.

Thus, there is disclosed an improved bullet trap. Those skilled in the art will appreciate numerous modifications which can be made without departing from the scope and spirit of the present invention. The appended claims are intended to cover such modifications.

What is claimed is:

1. A bullet trap comprising:

one or more plates defining a first generally cylindrical bullet containment chamber segment for decelerating bullets, the first generally cylindrical bullet containment chamber having a top and a bottom, an inlet disposed adjacent the top for receiving bullets into the first bullet containment chamber segment and an egress adjacent the bottom for allowing bullets to pass out of the first generally cylindrical bullet containment chamber; and one or more plates defining a second generally cylindrical bullet containment chamber segment for decelerating bullets, the second generally cylindrical bullet containment chamber having a top and a bottom, an inlet disposed adjacent the top for receiving bullets into the second bullet containment chamber segment and an egress adjacent the bottom for allowing bullets to pass out of the second generally cylindrical bullet containment chamber; and

wherein the first bullet containment chamber segment and the second bullet containment chamber segment are attached to one another end to end in a horizontal array so that the inlets of the first bullet containment chamber segment and second bullet containment segment form a single uninterrupted ingress extending horizontally along a bullet containment chamber formed by the first bullet containment chamber segment and the second bullet containment chamber segment.

2. The bullet trap of claim 1, wherein the first bullet containment chamber segment and second containment chamber segment are releasably attached to one another.

3. The bullet trap of claim 1, further comprising a support, and wherein the first bullet containment chamber segment and the second bullet containment chamber segment are releasably attached to the support.

4. The bullet trap of claim 3, wherein the support comprises a plurality of flanges for receiving the first bullet containment chamber segment and the second bullet containment chamber segment.

5. The bullet trap of claim 4, wherein the support further comprises a support frame.

6. The bullet trap of claim 5, wherein the support frame has a plurality of cams disposed thereon for holding at least one of

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the first bullet containment chamber segment and second bullet containment chamber segment to the support.

7. The bullet trap of claim 5, wherein the support frame has a plurality of cams disposed thereon for holding the first bullet containment chamber segment and the second bullet containment chamber segment to the support.

8. The bullet trap of claim 7, wherein the cams are configured for holding the first bullet containment chamber segment and the second bullet containment chamber segment against the plurality of flanges.

9. The bullet trap of claim 5, wherein the support frame extends beyond the bullet containment chamber segments and is configured for holding one or more channeling plates.

10. The bullet trap of claim 9, wherein the one or more channeling plates comprises an upper channeling plate and a lower channeling plate.

11. The bullet trap of claim 10, wherein the channeling plates direct bullets to the inlet.

12. The bullet trap of claim 10, wherein at least one of the channeling plates comprises a plurality of generally planar impact zones.

13. The bullet trap of claim 9, further comprising a channel segment corresponding to the first bullet containment chamber segment and a channel segment corresponding to the second bullet containment chamber segment, and wherein the channeling segments are releasably attached together to form a continuous channel.

14. The bullet trap of claim 1, wherein one or more plates of each of the bullet containment chamber segments are generally arcuate.

15. The bullet trap of claim 1, wherein the first bullet containment chamber segment and the second bullet containment chamber segment are attached so as to form a bullet containment chamber having an interior which is uninterrupted between the bullet containment chamber segments by sidewalls.

16. The bullet trap of claim 1, further comprising a third bullet containment chamber segment having an inlet for receiving bullets into the third bullet containment chamber segment, the bullet containment chamber segment comprising one or more plates for deflecting and decelerating a bullet, wherein the third bullet containment chamber segment is attached to the second bullet containment chamber segment so as to form a single uninterrupted inlet along the bullet containment chamber formed by the first, second, and third bullet containment chamber segments.

17. The bullet trap of claim 16, wherein the first, second, and third bullet containment chamber segments are attached so as to form a bullet containment chamber which is uninterrupted by interior sidewalls.

18. A bullet trap comprising:

a plurality of plates disposed in an array so as to define a bullet containment chamber, the bullet containment chamber having a plurality of bullet containment chamber segments disposed horizontally in a row, the bullet containment chamber having an uninterrupted ingress for receiving bullets, each of the chamber segments having a generally U-shaped plate disposed adjacent to and extending from the uninterrupted ingress for reversing the direction of a bullet,

a channel formed by a plurality of channeling plates and having an opening disposed adjacent the ingress, the channel being configured to channel bullets through the opening and into the ingress, the channel being uninterrupted along the ingress for two or more of the plurality of bullet containment chamber segments, forming a single uninterrupted ingress.

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19. The bullet trap of claim 18, wherein the ingress of the bullet containment chamber extends along the plurality of bullet containment chamber segments without a sidewall.

20. The bullet trap of claim 18, further comprising a plurality of supports attached to the bullet containment chamber segments and wherein the plurality of channeling plates are attached to the plurality of supports.

21. The bullet trap of claim 20, wherein at least one of the plurality of supports has a void formed therein adjacent the ingress such that plates of the plurality of plates of the channel can be attached to the supports without the supports extending into the channel.

22. The bullet trap of claim 21, wherein the void formed in the at least one of the plurality of supports extends into the support adjacent the ingress such that the support does not form a sidewall along the ingress of the bullet containment chamber between adjacent bullet containment chamber segments.

23. The bullet trap of claim 21, wherein the void formed in the at least one of the plurality of supports extends into the support adjacent a bullet containment chamber segment of the plurality of bullet containment chamber segments such that the support does not form a sidewall between adjacent bullet containment chamber segments.

24. The bullet trap of claim 18, wherein the support substantially surrounds an end of a bullet containment chamber segment of the plurality of bullet containment segments.

25. The bullet trap of claim 18, further comprising a support having a flange configured to receive the plurality of plates forming one or more of the plurality of bullet containment chamber segments of the bullet containment chamber.

26. The bullet trap of claim 25, further comprising a plurality of cams attached to the support for holding the plurality of plates to the flange.

27. The bullet trap of claim 18, wherein the plurality of plates forming the bullet containment chamber include generally arcuate plates.

28. The bullet trap of claim 18, wherein the plurality of bullet containment chamber segments comprises at least three bullet containment chamber segments that are connected together to provide an uninterrupted ingress.

29. The bullet trap of claim 18, further comprising a plurality of supports for holding together the plurality of bullet containment chamber segments, and wherein the opening in the channel extends through at least two supports without the support extending into the opening.

30. The bullet trap of claim 18, wherein the plurality of bullet containment chamber segments comprises a first bullet containment segment and second containment segment which are releasably connected to one another.

31. The bullet trap of claim 18, further comprising a plurality of supports and wherein the plurality of supports extends beyond the bullet containment chamber and are configured for attachment to the plurality of channeling plates forming the channel.

32. The bullet trap of claim 31, wherein the plurality of channeling plates forming the channel include an upper channeling plate and a lower channeling plate.

33. The bullet trap of claim 32, wherein at least one of the channeling plates include a plurality of generally planar impact zones.

34. The bullet trap of claim 18, wherein at least one plate of each of the bullet containment chamber segments is generally arcuate.

35. The bullet trap of claim 18, wherein the plurality of bullet containment chamber segments include a first bullet containment segment, a second bullet containment segment

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and a third bullet containment segment, each having an ingress for receiving bullets, and wherein the first bullet containment segment, the second bullet containment segment and third bullet containment segment are attached to one another to form a single uninterrupted ingress along the bullet containment chamber formed by the first, second, and third bullet containment segments.

36. The bullet trap of claim 35, wherein the first, second, and third bullet containment segments are attached so as to form a bullet containment chamber which is uninterrupted by interior sidewalls.

37. The bullet trap of claim 36, wherein the opening of the channel extends along the ingress of the first, second and third bullet containment chamber segments as a single uninterrupted opening.

38. A bullet trap, comprising:

a bullet containment chamber for decelerating bullets, wherein the containment chamber is greater than eight feet wide, the bullet containment chamber being formed from a plurality of bullet containment chamber segments releasably attached to one another, the bullet containment chamber segments being attached together linearly;

a single channel configured to channel a bullet into the bullet containment chamber, wherein the channel has an opening and a width generally conforming to the width of the containment chamber, and wherein the channel opening is uninterrupted along a plurality of the plurality of containment chamber segments; and

a plurality of supports associated with the bullet containment chamber segments to support the containment chamber segments,

wherein a plurality of the bullet containment chamber segments are releasably attached to one support;

wherein the plurality of bullet containment chamber segments comprise a first bullet containment chamber segment and a second bullet containment chamber segment and wherein at least one support of the plurality of supports comprises a plurality of flanges for receiving the first bullet containment chamber segment and the second bullet containment chamber segment; and

wherein the at least one support has a plurality of cams disposed thereon for holding at least one of the first bullet containment chamber segment and second bullet containment chamber segment to the support.

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39. The bullet trap of claim 38, wherein the bullet containment chamber segments are attached to one another such that adjacent bullet containment chamber segments are substantially uninterrupted by a sidewall.

40. The bullet trap of claim 38, wherein the channel is formed by a plurality of channeling plates and has a wide opening at one end and a narrow opening at an opposing end, and wherein the plurality of channeling plates are attached to the at least one support adjacent the narrow end.

41. The bullet trap of claim 38, wherein at least one support of the plurality of supports has an angled opening therethrough, the plurality of plates defining the channel being attached to the support such that the angled opening and the narrow opening are in alignment, to thereby provide an uninterrupted opening into the bullet containment chamber.

42. The bullet trap of claim 38, wherein the bullet containment chamber is formed from a plurality of generally arcuate plates.

43. The bullet trap of claim 38, wherein each bullet containment chamber segment has an ingress and wherein at least one of the plurality of supports has an opening therethrough in alignment with the ingress such that a single, uninterrupted ingress extends across a plurality of bullet containment chamber segments.

44. The bullet trap of claim 38, wherein the plurality of bullet containment chamber segments are releasably attached to one another.

45. The bullet trap of claim 38, wherein the at least one support of the plurality of supports defines a support frame which extends beyond the plurality of bullet containment chamber segments and is configured for holding one or more channeling plates.

46. The bullet trap of claim 38, wherein the channel is defined by a plurality of channeling plates, the plurality of channeling plates comprising an upper channeling plate and a lower channeling plate.

47. The bullet trap of claim 46, wherein at least one of the channeling plates includes a plurality of generally planar impact zones.

48. The bullet trap of claim 38, wherein the plurality of bullet containment chamber segments each includes at least one generally arcuate plate.

49. The bullet trap of claim 38, wherein the plurality of supports extend upwardly and around the containment chamber so as to support the bullet containment chamber segments.

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